



Guide to MI 3325 **MultiServicerXD** *Ver 1.2.2, Code No. 20 753 150*

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Autorisierter Distributor



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1. Introduction

The purpose of this document is to present a complete application solution of the MI 3325 MultiServicerXD instrument with associated optional accessories. It will be shown how to connect optional accessories to the instrument and how to use them for measurement purposes. Part of this document is intended for the preparation and use of user-defined AutoSequences® together with the use of work-flow commands, and the use of user-customized visual inspections.

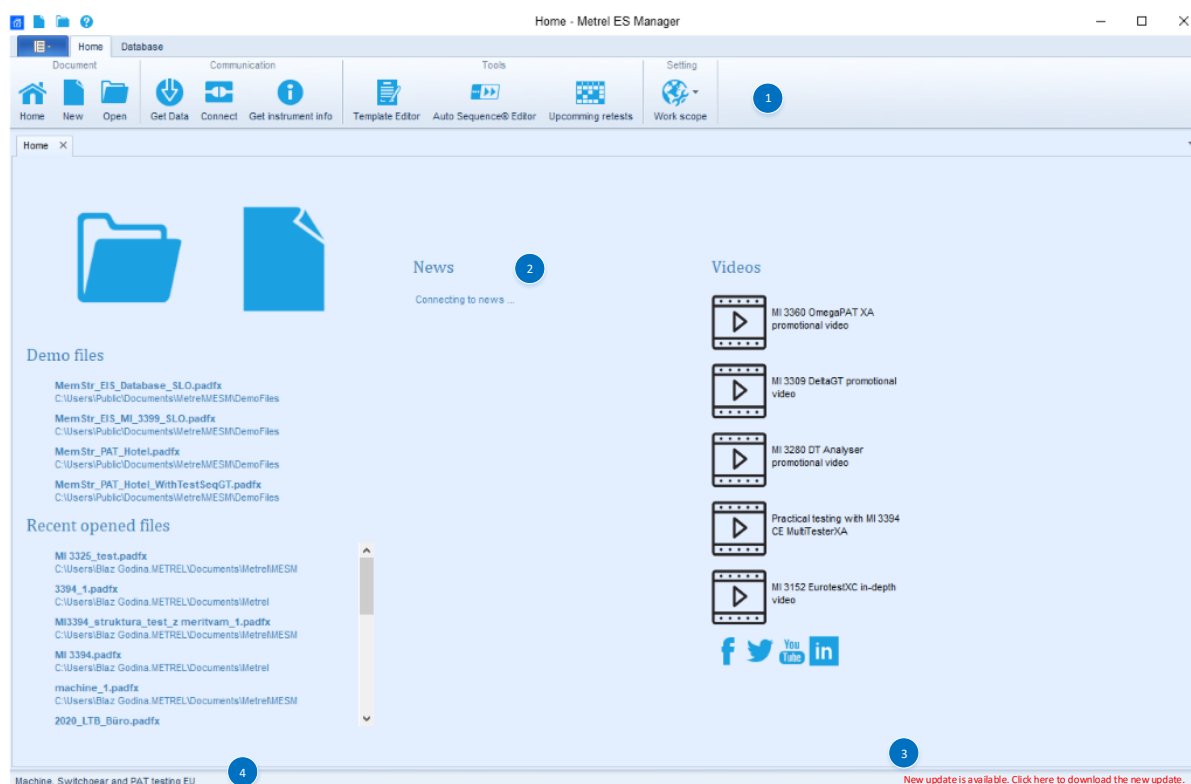
2. Getting started

2.1. MetrelElectricalSafetyManager

Metrel Electrical Safety Manager is a common PC software application for management of the new generation of Metrel's instruments. The wide palette of Metrel's electrical safety testers, portable appliance testers, machine testers and industrial safety testers can be managed by one single application. It has a unified user interface with the new generation of Metrel's instruments – same view same meaning.

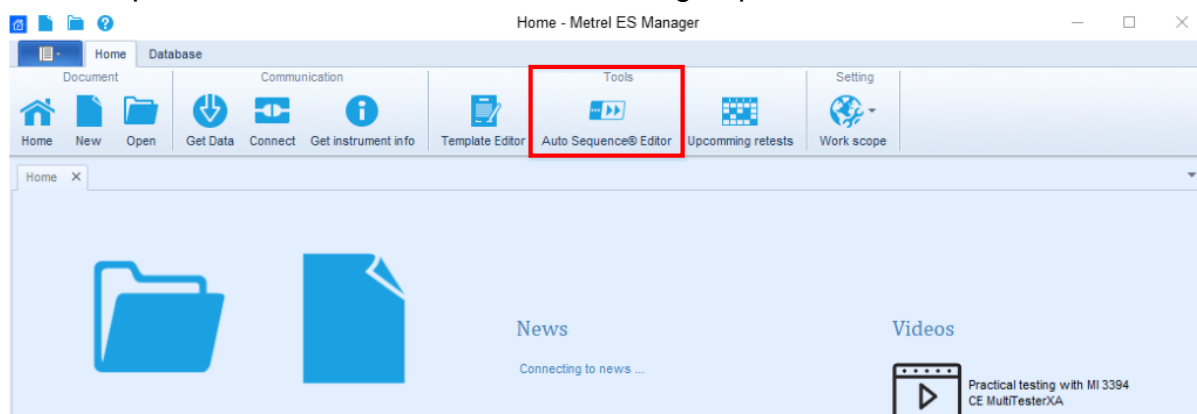
2.2. Introduction

After start-up, Metrel ES Manager Welcome screen appear with Menu tabs (❶) on the top and Home tab active in the working area (❷). When connected to the internet, update status presented in bottom right corner (❸) is automatically checked. Default scope of work area is displayed in the bottom left corner of the window (❹). Check Work scope setting before start a new data structure file. When existing data structure file is opened, Work scope is automatically set.



3. Auto Sequence® Editor

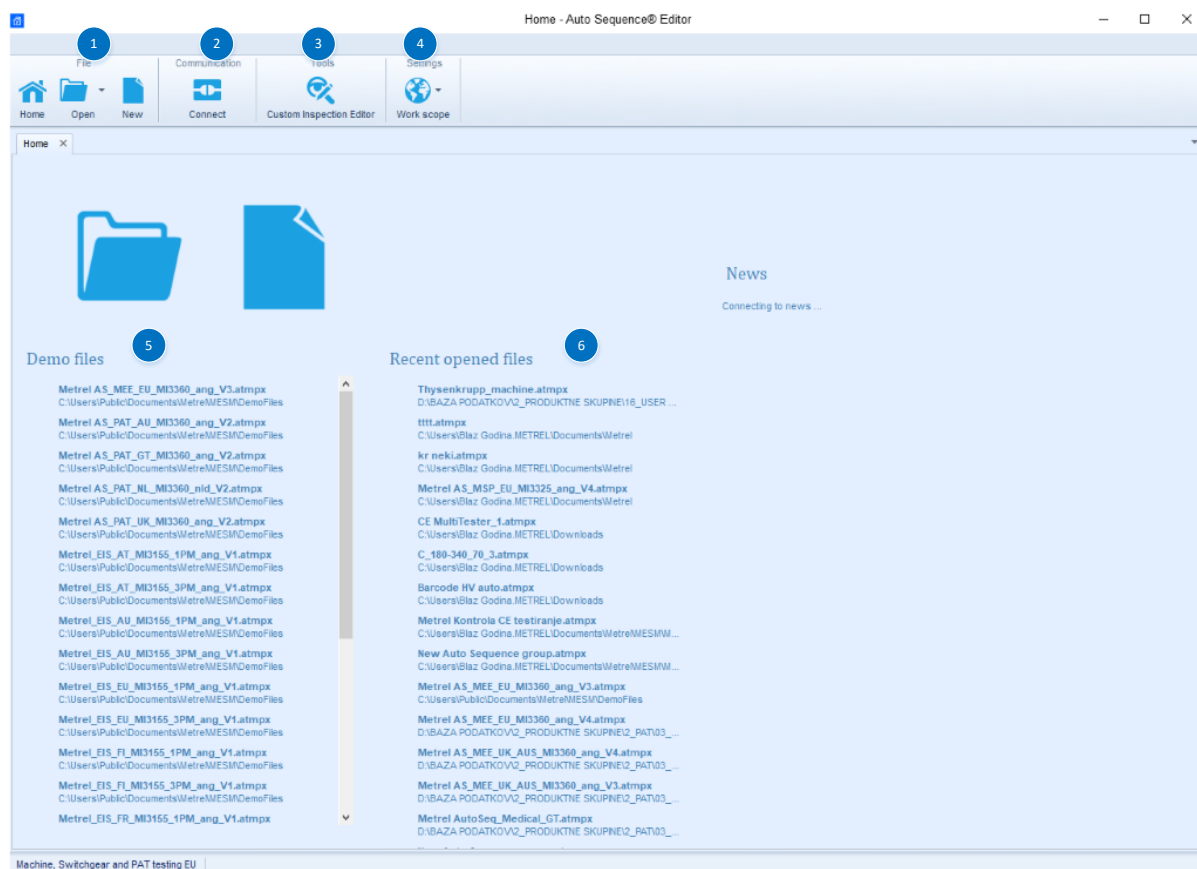
Auto Sequence® editor is available from Tools group of MESM Home tab menu.



3.1. Introduction of Auto Sequence® editor

3.1.1. Main window

After start-up, Auto Sequence® editor Welcome screen appear with following tools (❶) File, (❷) Communication, (❸) Tools, (❹) Settings, (❺) Demo files, (❻) Recent opened files.

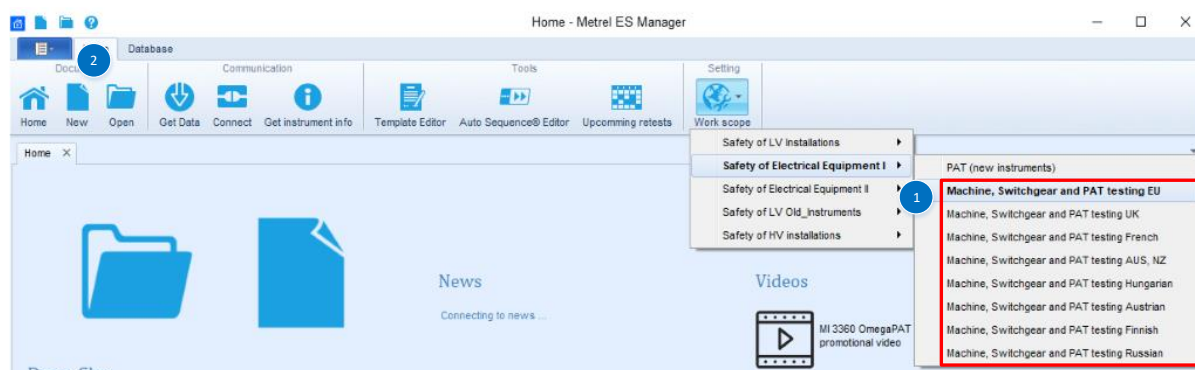


3.2. Creating new Auto Sequence

Before creating a new test sequence, it is necessary to select the correct Work scope. The Work scope selected, must be the same as the Work scope in which the instrument we intend to use operates.

The work scope → Safety of electrical equipment I → Machine, Switchgear and PAT testing EU will be used to present the demo test sequence.

This is the work scope dedicated to MultiServicerXD and PAT instruments.

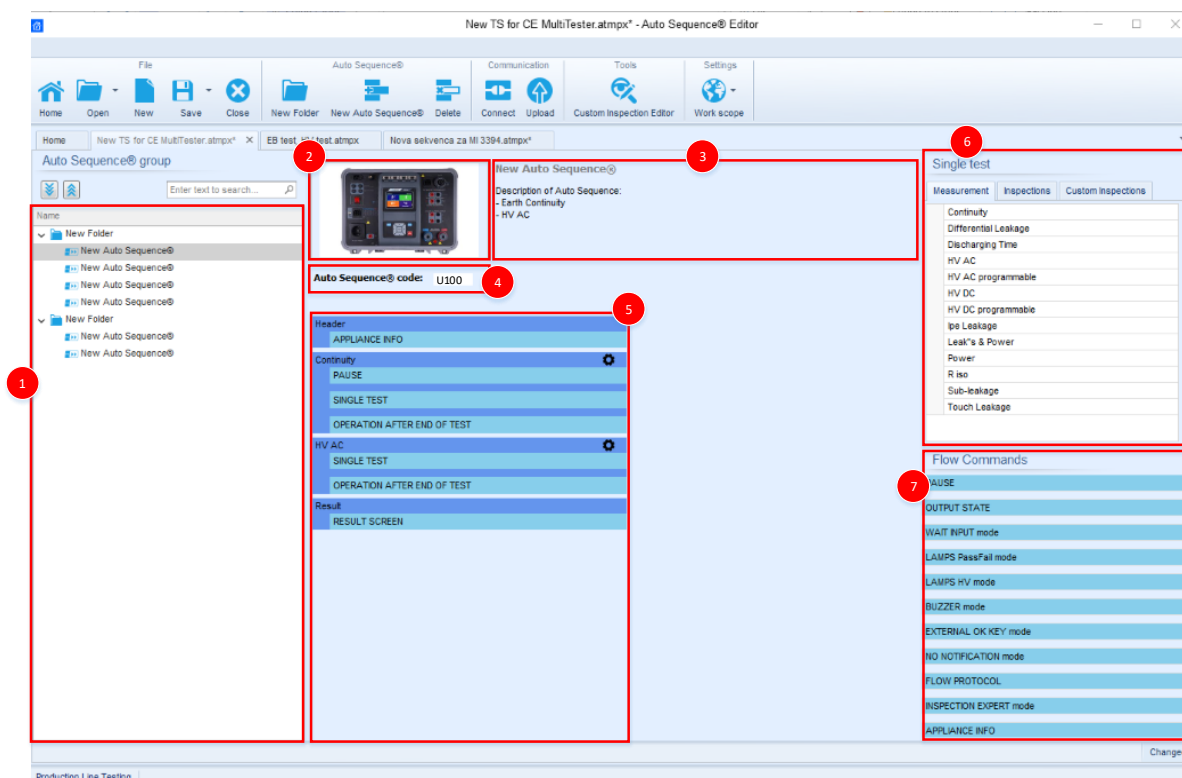


1. Select correct Work Scope (same as used on target instrument)
2. Select New file

3.3. Description of Auto Sequence® group working area

Main screen of new Auto Sequence® consists of following modules, parts:

1. **List of available test sequences**; for better transparency and structuring, the test sequences can be organized in a tree structure including folders and subfolders,
2. **Picture dedicated to the selected test sequence**; each test sequence can be equipped with an image, the image is displayed in the PC SW only,
3. **Description of the selected test sequence**; a description can be added to the test sequence, this will be displayed in the PC SW and in the test sequence header on the measuring instrument,
4. **Test sequence, custom specified short code**; a test sequence code will be displayed in the test sequence header on the measuring instrument. Test sequence short code can be used for search of test sequence inside the Auto Sequences® menu of the measuring instrument,
5. **Tests and flow commands of selected test sequence**; the entire workflow of the test sequence including all associated flow commands is listed in this section,
6. **Lists of available Measurements, Inspections and Custom Inspections**; in this section measurements, inspections and custom inspections available for specific work scope are listed,
7. **List of available flow commands**; flow commands available for specific work scope are listed here.



3.4. Elements of an Auto Sequence ®

3.4.1. Auto Sequence® steps

There are three kinds of Auto Sequence® steps.

Header

The Header step is empty by default.

Flow commands can be added to the Header step.

Measurement step

The Measurement step contains a Single test and the Operation after end of test flow command by default. Other Flow commands can also be added to the Measurement step.

Result

The Result step contains the Result screen flow command by default. Other Flow commands can also be added to the Result step.

3.4.2. Single tests

Single tests are the same as on MI 3325 MultiServicerXD Single tests menu.

Limits and parameters of the measurements can be set. Results and sub-results can't be set.

Measurement menu is divided in 5 subgroups, each containing some specific and generic measurements for certain application.

Notes!

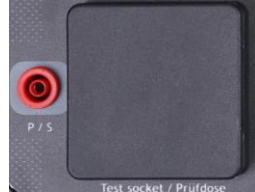





When creating custom AutoSequences[®], care must be taken to select the appropriate single test according to the test terminal through which the test will be performed on the instrument.

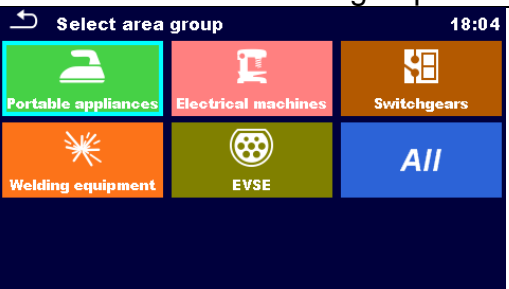
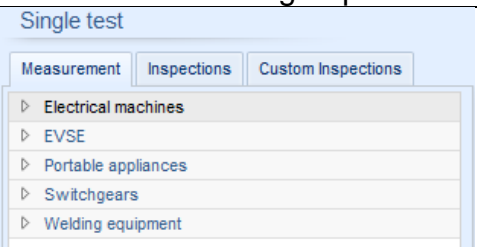
The test instrument supports various active adapters, certain measurements are only supported in combination with a specific active adapter and/or through measuring adapter test terminals. The information in the table below, **given in blue**, describes measurements that are supported using active adapters.

Supported active adapters:

- A 1143 Euro - Z 290 A,
- MI 3143 Euro Z 440 V,
- MI 3144 Euro Z 800 V,
- A 1632 eMobility Analyser
- A 1322 Active 3-phase Adapter
- A 1422 Active 3-phase Adapter Plus
- A 1460 CE Adapter

Test terminals:

Test socket, Probe,	IEC	Continuity 4W
		
High voltage	TP1 (Test terminal)	Clamp current
		

INSTRUMENT area groups	MESM area groups
	

Electrical machines

Electrical machines (Available single tests)		<div>Single test</div> <div>MeasurementInspectionsCustom Inspections</div> <div><div>Electrical machines</div><div>EVSE</div><div>Portable appliances</div><div>Switchgears</div><div>Welding equipment</div></div>	
Electrical machines (Test instrument only)			
Test socket / Test socket – IEC		TP1 (test terminal)	
<ul style="list-style-type: none">• Continuity (P/S-PE),• Continuity (MS_PE-IEC_PE), Socket – IEC,• Riso (Riso, Riso-S),• Differential Leakage,• Ipe Leakage,• Sub-leakage,• Touch Leakage,• Leak's & Power,• Power.		<ul style="list-style-type: none">• Rpe,• R low,• RCD Auto, RCD I, RCD t, RCD Uc,• R iso,• Varistor,• Discharging time,• Voltage Drop• Voltage• Z auto, Z line, Z loop, Zs rcd.	
4W-Continuity (test terminals)	HV (test terminals)	Current clamp	
<ul style="list-style-type: none">• Continuity 4wire	<ul style="list-style-type: none">• HV AC,• HV AC programmable.	<ul style="list-style-type: none">• Clamp current (optional clamps)	
Current clamp Bluetotth (optional MD 9273) supported from FW version xxxx			
<ul style="list-style-type: none">• Curren CLAMP• Harmonics I CLAMP• Harmonics U CLAMP• Inrush CLAMP• Power CLAMP• Voltaeg CLAMP			
Electrical machines (Test instrument + A 1143) <i>The test instrument is used only to control the adapter and to display the test results. All connections and measurements are made on the adapter.</i>			
<ul style="list-style-type: none">• Z line mΩ• Z loop mΩ			
Electrical machines (Test instrument + MI 3143) <i>The test instrument is used only to control the adapter and to display the test results. All connections and measurements are made on the adapter.</i>			
<ul style="list-style-type: none">• High Current• Z line mΩ• Z loop mΩ• U touch			
Electrical machines (Test instrument + MI 3144) <i>The test instrument is used only to control the adapter and to display the test results. All connections and measurements are made on the adapter.</i>			
<ul style="list-style-type: none">• Current Clamp Meter• ELR Current Injection Test• ELR Combination Time Test• R line mΩ• High Current• Z line mΩ• Z loop mΩ• U touch			
Electrical machines (Test instrument + A 1322 / A 1422)			

The test instrument is used as a master instrument to control the adapter and to display the test results. Connections and measurements are made on the adapter.

- Continuity (P/S-PE), Socket 3ph - Socket 3ph (**A 1322 / A 1422**),
- Riso (Riso, Riso-S),
- Differential Leakage,
- Sub-leakage,
- Touch Leakage
- Power (P, Q, S, PF).

Electrical machines (Test instrument + A 1460 CE Adapter)

Test socket A 1460

- Continuity (P/S-PE),
- Continuity 4wire,
- HV AC, (**up to 1.5kV**),
- HV AC programmable (**up to 1.5kV**),
- Riso (Riso, Riso-S),
- Differential Leakage,
- Ipe Leakage,
- Sub-leakage,
- Touch Leakage,
- Leak's & Power,
- Power.

EVSE

EVSE (Available single tests)

Single test

Measurement Inspections Custom Inspections

▷ Electrical machines

▷ **EVSE**

▷ Portable appliances

▷ Switchgears

▷ Welding equipment

EVSE (Test instrument only)

TP1 (test terminal)

- R iso,
- Rpe,
- RCD Auto, RCD I, RCD t, RCD Uc,
- R low,
- Voltage Drop
- Voltage
- Z auto, Z line, Z loop, Zs rcd.

Current clamp **Bluetooth** (optional MD 9273) **supported from FW version xxxx**

- Curren CLAMP
- Harmonics I CLAMP
- Harmonics U CLAMP
- Inrush CLAMP
- Power CLAMP
- Voltaeg CLAMP

EVSE (Test instrument + A 1632)

The test instrument is used only to control the adapter and to display the test results. All connections and measurements are made on the adapter.

- Diagnostic Test (EVSE)

Portable appliances

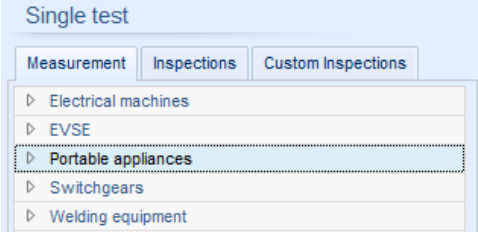
Portable appliances (Available single tests)		<div>Single test</div> <div>MeasurementInspectionsCustom Inspections</div> <div><div>Electrical machines</div><div>EVSE</div><div>Portable appliances</div><div>Switchgears</div><div>Welding equipment</div></div>	
Portable appliances (Test instrument only)			
Test socket / Test socket - IEC		TP1 (test terminal)	
<ul style="list-style-type: none">• Continuity (P/S-PE),• Continuity (MS_PE-IEC_PE), Socket – IEC,• Riso (Riso, Riso-S),• Differential Leakage,• Ipe Leakage,• Sub-leakage,• Touch Leakage,• Leak's & Power,• Power,• Polarity, Socket – IEC,• Active Polarity, Socket – IEC,• PE_conductor (PRCD).		<ul style="list-style-type: none">• RCD (Not supported by this instrument!!!)	
4W-Continuity (test terminals)	HV (test terminals)	Current clamp	
<ul style="list-style-type: none">• Continuity 4wire		<ul style="list-style-type: none">• Clamp current (optional clamps)	
Current clamp Bluetotth (optional MD 9273) supported from FW version xxxx			
<ul style="list-style-type: none">• Curren CLAMP• Harmonics I CLAMP• Harmonics U CLAMP• Inrush CLAMP• Power CLAMP• Voltaeg CLAMP			
Portable appliances (Test instrument + A 1322 / A 1422)			
The test instrument is used as a master instrument to control the adapter and to display the test results. Connections and measurements are made on the adapter.			
<ul style="list-style-type: none">• Continuity (P/S-PE), Socket 3ph - Socket 3ph,• Riso (Riso, Riso-S),• Differential Leakage,• Polarity, Socket 3ph - Socket 3ph,• Active Polarity (Wiring map), Socket 3ph - Socket 3ph,• PRCD (RCD-t, type: A, AC, B, B+, F), Socket 3ph - Socket 3ph,• Sub-leakage,• Touch Leakage,• Power (P, Q, S, PF).			
Portable appliances (Test instrument + A 1460 CE Adapter)			
Test socket A 1460			
<ul style="list-style-type: none">• Continuity (P/S-PE),• Continuity 4wire,• Riso (Riso, Riso-S),• Differential Leakage,• Ipe Leakage,• Sub-leakage,• Touch Leakage,• Leak's & Power,• Power.			

Switchgears

Switchgears (Available single tests)		<div>Single test</div> <div>MeasurementInspectionsCustom Inspections</div> <div><div>▸ Electrical machines</div><div>▸ EVSE</div><div>▸ Portable appliances</div><div>▸ Switchgears</div><div>▸ Welding equipment</div></div>	
Switchgears (Test instrument only)			
Test socket / Test socket – IEC		TP1 (test terminal)	
<ul style="list-style-type: none">• Continuity (P/S-PE),• Continuity (MS_PE-IEC_PE), Socket – IEC,• Riso (Riso, Riso-S),• Differential Leakage,• Ipe Leakage,• Sub-leakage,• Touch Leakage,• Leak's & Power,• Power.		<ul style="list-style-type: none">• Rpe,• R low,• RCD Auto, RCD I, RCD t, RCD Uc,• R iso,• Varistor,• Discharging time,• Voltage Drop• Voltage• Z auto, Z line, Z loop, Zs rcd.	
4W-Continuity (test terminals)	HV (test terminals)	Current clamp	
<ul style="list-style-type: none">• Continuity 4wire	<ul style="list-style-type: none">• HV AC,• HV AC programmable.	<ul style="list-style-type: none">• Clamp current (optional clamps)	
Current clamp Bluetooth (optional MD 9273) supported from FW version xxxx			
<ul style="list-style-type: none">• Curren CLAMP• Harmonics I CLAMP• Harmonics U CLAMP• Inrush CLAMP• Power CLAMP• Voltaeg CLAMP			
Switchgears (Test instrument + A 1143) <i>The test instrument is used only to control the adapter and to display the test results. All connections and measurements are made on the adapter.</i>			
<ul style="list-style-type: none">• Z line mΩ• Z loop mΩ			
Switchgears (Test instrument + MI 3143) <i>The test instrument is used only to control the adapter and to display the test results. All connections and measurements are made on the adapter.</i>			
<ul style="list-style-type: none">• High Current• Z line mΩ• Z loop mΩ• U touch			
Switchgears (Test instrument + MI 3144) <i>The test instrument is used only to control the adapter and to display the test results. All connections and measurements are made on the adapter.</i>			
<ul style="list-style-type: none">• Current Clamp Meter• ELR Current Injection Test• ELR Combination Time Test• R line mΩ• High Current• Z line mΩ• Z loop mΩ• U touch			
Switchgears (Test instrument + A 1322 / A 1422) <i>The test instrument is used as a master instrument to control the adapter and to display the test results. Connections and measurements are made on the adapter.</i>			
<ul style="list-style-type: none">• Continuity (P/S-PE). Socket 3ph - Socket 3ph (A 1322 / A 1422).			

<ul style="list-style-type: none"> • Riso (Riso, Riso-S), • Differential Leakage, • Sub-leakage, • Touch Leakage • Power (P, Q, S, PF).
Switchgears (Test instrument + A 1460 CE Adapter)
Test socket A 1460
<ul style="list-style-type: none"> • Continuity (P/S-PE), • Continuity 4wire, • HV AC, (up to 1.5kV), • HV AC programmable (up to 1.5kV), • Riso (Riso, Riso-S), • Differential Leakage, • Ipe Leakage, • Sub-leakage, • Touch Leakage, • Leak's & Power, • Power.

Welding equipment

Welding equipment (Available single tests)		
Welding equipment (Test instrument)		
Test socket / Test socket - IEC		TP1 (test terminal)
<ul style="list-style-type: none"> • Continuity (P/S-PE), • Continuity (MS_PE-IEC_PE), • Touch Leakage, • Power, • Polarity, Socket – IEC, • Active Polarity, Socket – IEC, 		
4W-Continuity (test terminals)	HV (test terminals)	Current clamp
<ul style="list-style-type: none"> • Continuity 4wire 		<ul style="list-style-type: none"> • Clamp current (optional clamps) A 1422 shall be disabled/disconnected during measurement
Current clamp Bluetooth (optional MD 9273) supported from FW version xxxx		
<ul style="list-style-type: none"> • Current CLAMP • Harmonics I CLAMP • Harmonics U CLAMP • Inrush CLAMP • Power CLAMP • Voltaeg CLAMP 		
Welding equipment (Test instrument + A 1422)		
<i>The test instrument is used as a master instrument to control the adapter and to display the test results. Connections and measurements are made on the adapter.</i>		
<ul style="list-style-type: none"> • Continuity (P/S-PE), (Socket 3ph - Socket 3ph), • Riso (LN-PE, LN-W, LN (ClassII) – P/S), • Primary Leakage, • I leak (W-PE), • Polarity, (Socket 3ph - Socket 3ph), • Active Polarity (Wiring map), (Socket 3ph - Socket 3ph), 		

<ul style="list-style-type: none"> • Touch Leakage • Power (P, Q, S, PF).
Welding equipment (Test instrument + A 1460 CE Adapter)
Test socket A 1460
<ul style="list-style-type: none"> • Continuity (P/S-PE), • Continuity 4wire, • Touch Leakage, • Power.

3.4.3. Flow commands

Flow commands are used to control the flow of measurements. Refer to chapter 3.5 Description of flow commands.

3.4.4. Number of measurement steps

Often the same measurement step has to be performed on multiple points on the device under test. It is possible to set how many times a Measurement step will be repeated. All carried out individual Single test results are stored in the Auto Sequence[®] result as if they were programmed as independent measuring steps.

3.5. Description of flow commands

Depending on the specific work scope, different lists of flow commands are given. Flow commands are user selectable and can be added to test sequence using drag and drop.

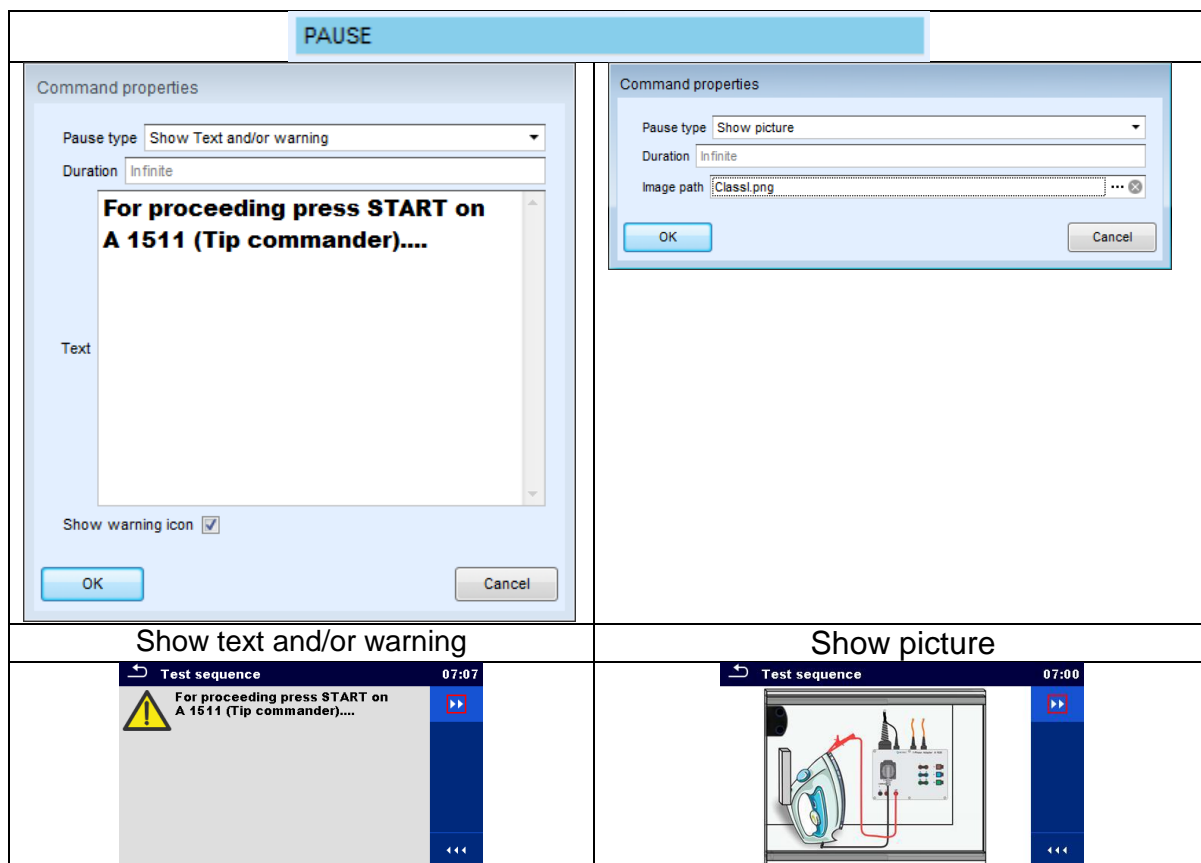
Double click on inserted Flow Command opens menu window, where text or picture can be entered, external signalling and external commands can be activated and parameters can be set.


- Most Flow commands need to switch the state, from inactive to active, for operation.
- Flow command remains active until new (same) Flow command is inserted to Autosequence with the state set to inactive for operation.

<p>Flow Commands</p> <p>PAUSE</p> <p>OUTPUT STATE</p> <p>WAIT INPUT mode</p> <p>LAMPS PassFail mode</p> <p>LAMPS HV mode</p> <p>BUZZER mode</p> <p>EXTERNAL OK KEY mode</p> <p>NO NOTIFICATION mode</p> <p>INSPECTION EXPERT mode</p> <p>APPLIANCE INFO</p>	<p>List of flow commands supported in, Work scope:</p> <p>Machine, Switchgear and PAT testing (EU, UK, French, ...)</p>
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3.5.1. Pause

A Pause command with text message or picture can be inserted anywhere in the measuring steps. Warning icon can be set alone or added to text message. Arbitrary text message can be entered in prepared field Text of menu window.



Pause type	Show text and/or warning (<input checked="" type="checkbox"/> check to show warning icon) Show picture ( browse for image path)
Duration	Number in seconds, infinite (no entry)

3.5.2. Output state

Sets outputs OUT_1, OUT_2, OUT_3, and OUT_4 on OUTPUT port.

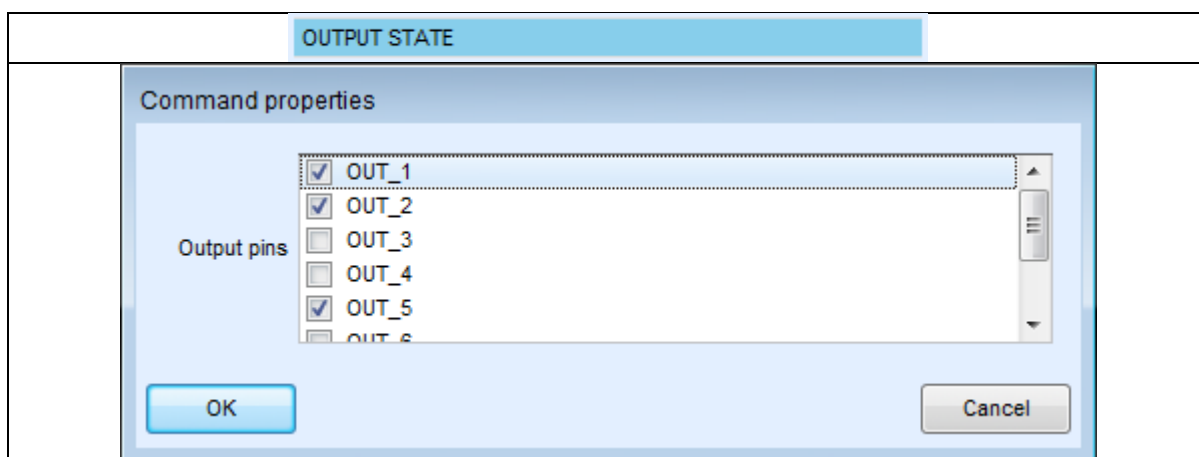
Following settings of this command are ignored:

- OUT_1 and OUT_2 while Lamps HV mode is enabled.
- OUT_3 and OUT_4 while Lamps Pass / Fail mode is enabled.

All outputs are single normally opened relay contacts if not checked in Menu Output pins window.

Parameters:

<input checked="" type="checkbox"/> OUT_1	Set closed relay contact between OUTPUT pins 4 and 9
<input checked="" type="checkbox"/> OUT_2	Set closed relay contact between OUTPUT pins 3 and 8
<input checked="" type="checkbox"/> OUT_3	Set closed relay contact between OUTPUT pins 2 and 7
<input checked="" type="checkbox"/> OUT_4	Set closed relay contact between OUTPUT pins 1 and 6
<input checked="" type="checkbox"/> OUT_5 <input checked="" type="checkbox"/> OUT_6 <input checked="" type="checkbox"/> OUT_7 <input checked="" type="checkbox"/> OUT_8	Applicable only when using CE Adapter A 1460



3.5.3. Wait input mode

Reads input condition on pins IN_2, IN_3, IN_4 and IN_5 on INPUTS port. Input must be high to proceed with the Auto test.

Parameters

State	On – enables Wait input mode; set active INPUTS from Input pins menu
	Off – disables Wait input mode
<input checked="" type="checkbox"/> IN_2	IN_2 reading condition on INPUTS pin 6 is active
<input checked="" type="checkbox"/> IN_3	IN_3 reading condition on INPUTS pin 7 is active
<input checked="" type="checkbox"/> IN_4	IN_4 reading condition on INPUTS pin 8 is active
<input checked="" type="checkbox"/> IN_5	IN_5 reading condition on INPUTS pin 4 is active

3.5.4. Lamps Pass / Fail mode

Drives external lamps through OUT_3 and OUT_4 outputs.

During measurement the lights reflect status icon in single test.

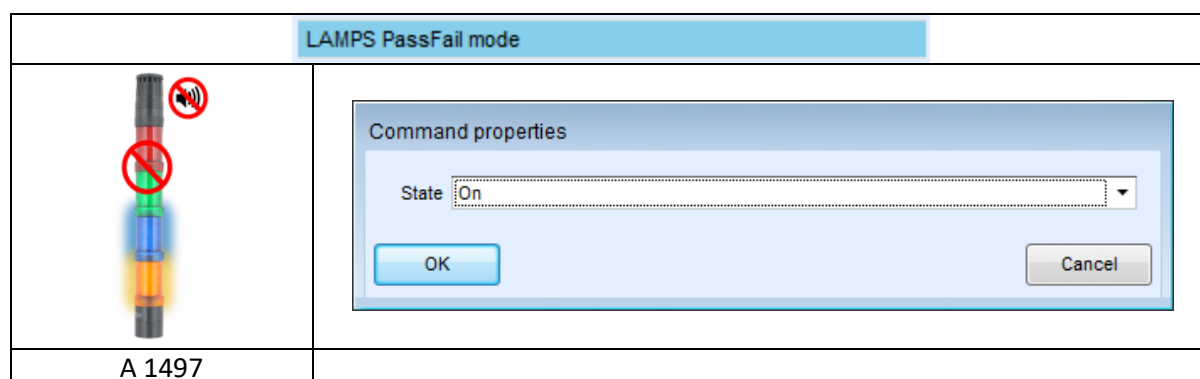
After measurement

- Blue lamp (OUT_3) lights ON when test has passed. Lamp is lit until next step is started.
- Yellow lamp (OUT_4) lights ON when test has failed. Lamp is lit until next step is started.
- Lights turn off at the beginning of next step.

While Lamps Pass / Fail mode command is enabled the settings of Drive output command for OUT_3 and OUT_4 is ignored.

Parameters

State	On – enables Lamps Pass / Fail mode Off – disables Lamps Pass / Fail mode
-------	--



3.5.5. Lamps HV mode


Drives external lamps through OUT_1 and OUT_2 outputs. Works only in HV & HV programmable functions.

- Red lamp (OUT_1) ON means that the instrument is ready for HV test. Red lamp turns on before first flow command in step that contains HV test. Red lamp turns off after end of the HV test.
- Green lamp (OUT_2) blinking means that high voltage will be applied to WITHSTANDING (HV(~+) and HV(--)) test terminals as soon as all input conditions will be fulfilled.
- Green lamp (OUT_2) ON means that dangerous voltage is present at WITHSTANDING (HV(~+) and HV(--)) test terminals. Green lamp turns on before the measurement and turns off after the measurement.

While Lamps HV mode command is enabled the settings of Drive output command for OUT_1 and OUT_2 is ignored.

Parameters

State	On – enables Lamps HV mode Off – disables Lamps HV mode
-------	--

LAMPS HV mode	
	<div> <div>HV AC</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> <div>HV AC programmable</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> </div>
Works only in HV & HV programmable functions.	
	<div>Command properties</div> <div>State On</div> <div>OK</div> <div>Cancel</div>
A 1496	

3.5.6. Buzzer mode


Passed or failed measurement is indicated with beeps.

- Pass – double beep after the test
- Fail – long beep after the test

Beep happens right after single test measurement.

Parameters

State	On – enables Buzzer mode Off – disables Buzzer mode
-------	--

BUZZER mode	
	<div>Command properties</div> <div>State On</div> <div>OK</div> <div>Cancel</div>
A 1496	



3.5.7. External TEST / OK key mode

Instrument enables external TEST / OK key (OK / ENTER / TEST / HV TEST) by activating INPUT pin 5 reading condition. Functionality of the EXTERNAL OK KEY mode is the same as of the OK / ENTER / TEST / HV TEST key.

Parameters

State	On – enables External TEST / OK key mode (INPUT pin 5 is active)
-------	--

	Off – disables External TEST / OK key mode
--	--

EXTERNAL OK KEY mode	
	<div>Command properties</div> <div>State: On</div> <div>OK Cancel</div>
A 1511	
	<div>Command properties</div> <div>State: On</div> <div>OK Cancel</div>
A 1495	

3.5.8. No notifications mode

Instrument skips pre-test warnings (for more information see User Manual of specific instrument, chapter “Symbols and messages”).

Parameters

State	On – enables No notifications mode Off – disables No notifications mode
-------	--

NO NOTIFICATION mode	
<div>Warning!</div> <div>Resistance L–N is too high(>30 kOhm). Check fuse / switch. Would you like to proceed?</div> <div>YES NO</div>	<div>Command properties</div> <div>State: On</div> <div>OK Cancel</div>
<div>Warning!</div> <div>Resistance L–N is very low (<10 Ohm). Would you like to proceed?</div> <div>YES NO</div>	<p>Few examples of warnings that will not be displayed on the instrument when using the NO NOTIFICATION mode flow command!!!</p>
<div>Warning!</div> <div>Leakage is high(>3.5 mA). Would you like to proceed?</div> <div>YES NO</div>	

3.5.1. Inspection Expert mode

If Inspection Expert mode flow command is set, the Visual inspection screen and Functional inspection screen within Auto Sequence® are displayed for 1 second and an overall PASS is automatically applied at the end of test. In between, the automatic procedure can be stopped and statuses can be applied manually. Inspection Expert mode is disabled by default.

Parameters

State	<p>On – enables automatic settings of tickers in Visual and Functional tests.</p> <p>Off – disables automatic settings of tickers in Visual and Functional tests.</p>
-------	---

The screenshot displays the 'INSPECTION EXPERT mode' interface. On the left, there are two inspection panels. The top panel, 'Visual VDE 0701-0702', lists five items: 'no damage or contamination' (checked), 'cables and connectors are appropriate' (checked), 'condition of mains plug, mains connectors and conductors' (checked), 'no defect of bending' (checked), and 'no defect of mains lead clean' (checked). The bottom panel, 'Functional VDE 0701-0702', lists two items: 'essential functions are working properly' (checked) and 'safety related parts' (checked). To the right, a 'Command properties' dialog box is open, showing 'State' set to 'On' with 'OK' and 'Cancel' buttons.

3.5.2. Appliance info

Instrument enables to automatically add the appliance name to the Auto Sequence®.

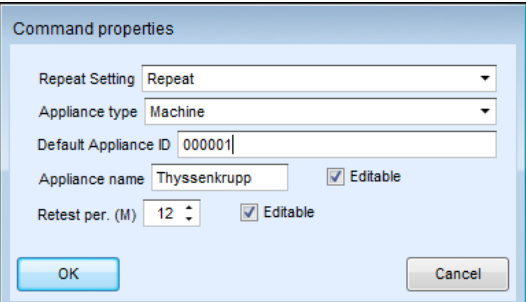


Parameters

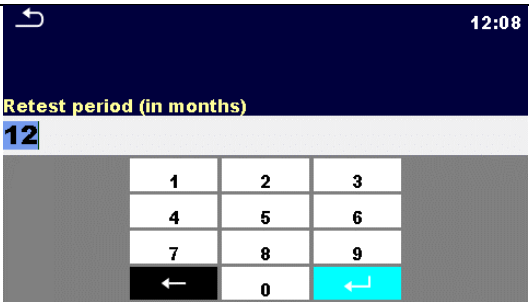
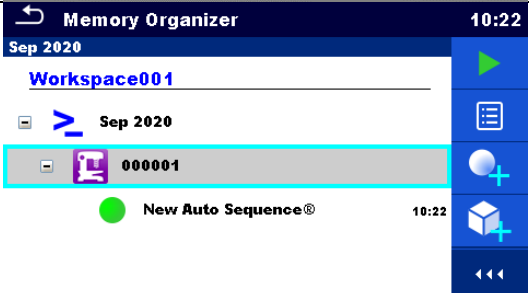
Repeat Setting	Repeat:	The same Appliance ID will be offered each time if the same Auto Sequence® is carried out successively in a loop.
	Increment:	A four digit number will be added to the Appliance ID and incremented each time if the same Auto Sequence® is carried out successively in a loop.
Appliance type	Selects the type of the appliance (Appliance, Appliance_FD, Welding equip., Welding equip_FD., Machine, Switchgear, EVSE)	
Default Appliance ID	Enter default Appliance ID	
Appliance name	<p>Enter Appliance name.</p> <p>Options:</p> <p><input checked="" type="checkbox"/> Editable – allows Appliance name to be modified while running Auto Sequence®. Menu with a list of Appliance</p>	

	<p>names and possibility to enter custom Appliance name is offered within the test.</p> <p><input type="checkbox"/> Not editable – Default Appliance name is used. Appliance name cannot be modified while running Auto Sequence®.</p>
Retest period	<p>Retest period in months.</p> <p>Options:</p> <p><input checked="" type="checkbox"/> Editable – allows Retest period to be modified while running Auto Sequence®. Numeric keypad for entering custom Retest period is offered within the test.</p> <p><input type="checkbox"/> Not editable – Default Retest period is used. Retest period cannot be modified while running Auto Sequence®.</p>

Note

- This flow command is active only if Auto Sequence® is started from the Auto Sequences® Main menu.

APPLIANCE INFO		
<p>Appliance info flow command enables following options on the instrument.</p>		
<p>Entering Default appliance ID</p>		
<p>Entering appliance name</p>		

Entering Retest period (in months)		
Automatic generation of Selected Appliance type in the structure		

3.5.3. Operation after end of test

This flow command controls the proceeding of the Auto Sequence® in regard to the measurement results.

Parameters

Operation after end of test – pass – fail – no status	The operation can be individually set for the case the measurement passed, failed or ended without a status.	
	Manual:	The test sequence stops and waits for appropriate command (TEST key, external command...) to proceed.
	Auto:	The test sequence automatically proceeds.

The screenshot shows a software interface for 'HV AC' with a 'SINGLE TEST' option. Below this is a 'Command properties' dialog box. It contains three dropdown menus: 'Operation after end of test - pass' (set to 'Auto'), 'Operation after end of test - fail' (set to 'Manual'), and 'Operation after end of test - no status' (set to 'Manual'). At the bottom of the dialog are 'OK' and 'Cancel' buttons.

3.5.4. Result screen

This flow command controls the proceeding after the Auto Sequence® has ended.

Parameters

Auto Save	<p>Auto Sequence® results are stored in the momentary workspace.</p> <p>A new Node with the month and year will be created. Under the Node Auto Sequence® results or (if Appliance info flow command is set) a new appliance and Auto Sequence® results will be stored.</p> <p>Up to 100 Auto Sequence® results or appliances can be automatically stored under the same node. If more results / appliances are available, they are split to multiple nodes.</p> <p>Local Save Flow setting is disabled by default.</p>
Auto Print	Auto Sequence® results are automatically printed.

Notes

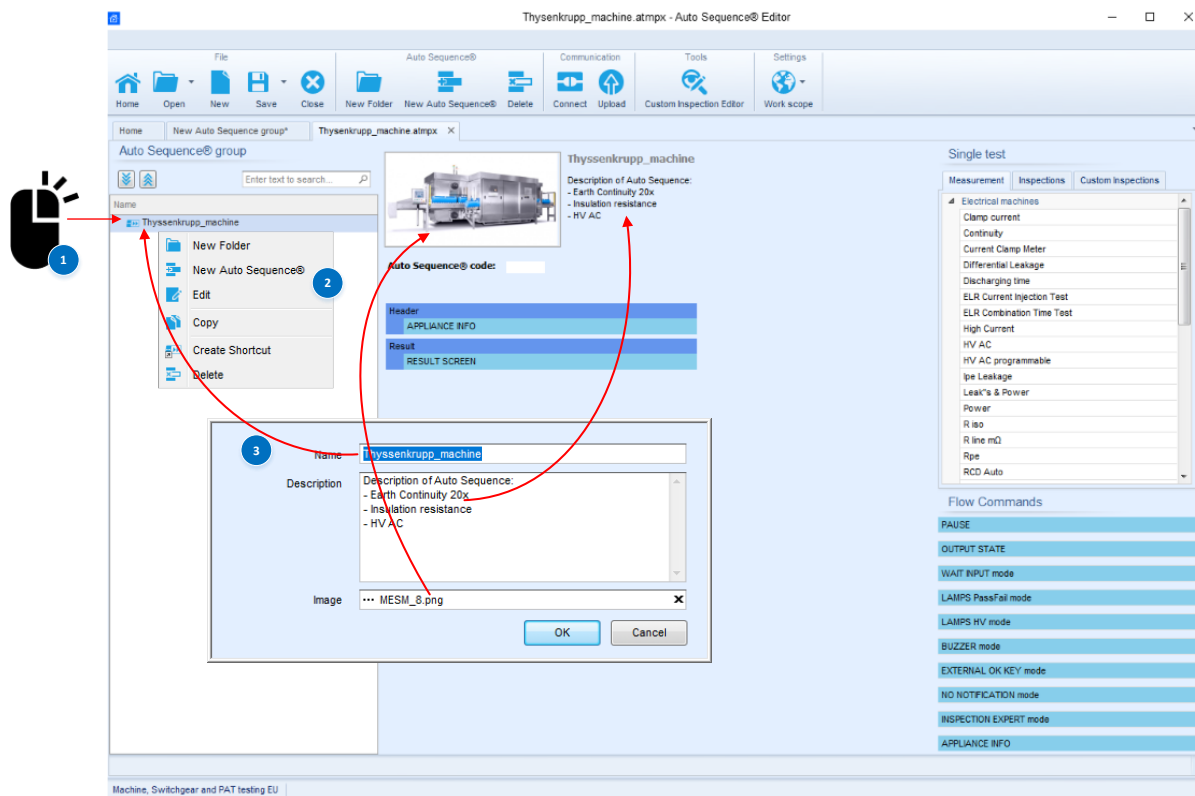
- This flow command is active only if Auto Sequence® is started from the Auto Sequences® Main menu (not from Memory organizer).

The screenshot shows a software interface for 'Result' with a 'RESULT SCREEN' option. Below this is a 'Command properties' dialog box. It contains two checkboxes: 'Auto save' (checked) and 'Auto print' (unchecked). At the bottom of the dialog are 'OK' and 'Cancel' buttons.

4. Manage sequence step by step

4.1. Editing test sequence parameters

Each test sequence can be custom named, equipped with description and image.

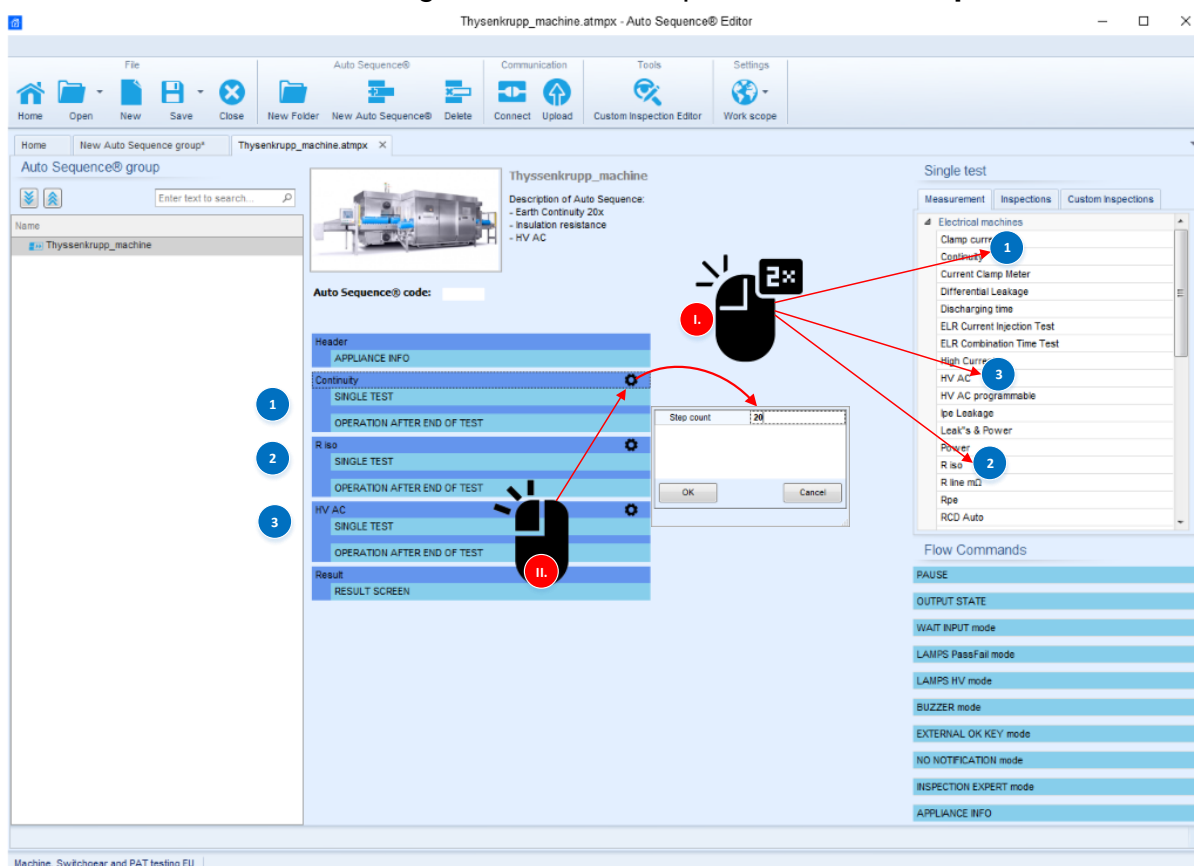


4.2. Adding and editing measurements

From the list of available single tests;

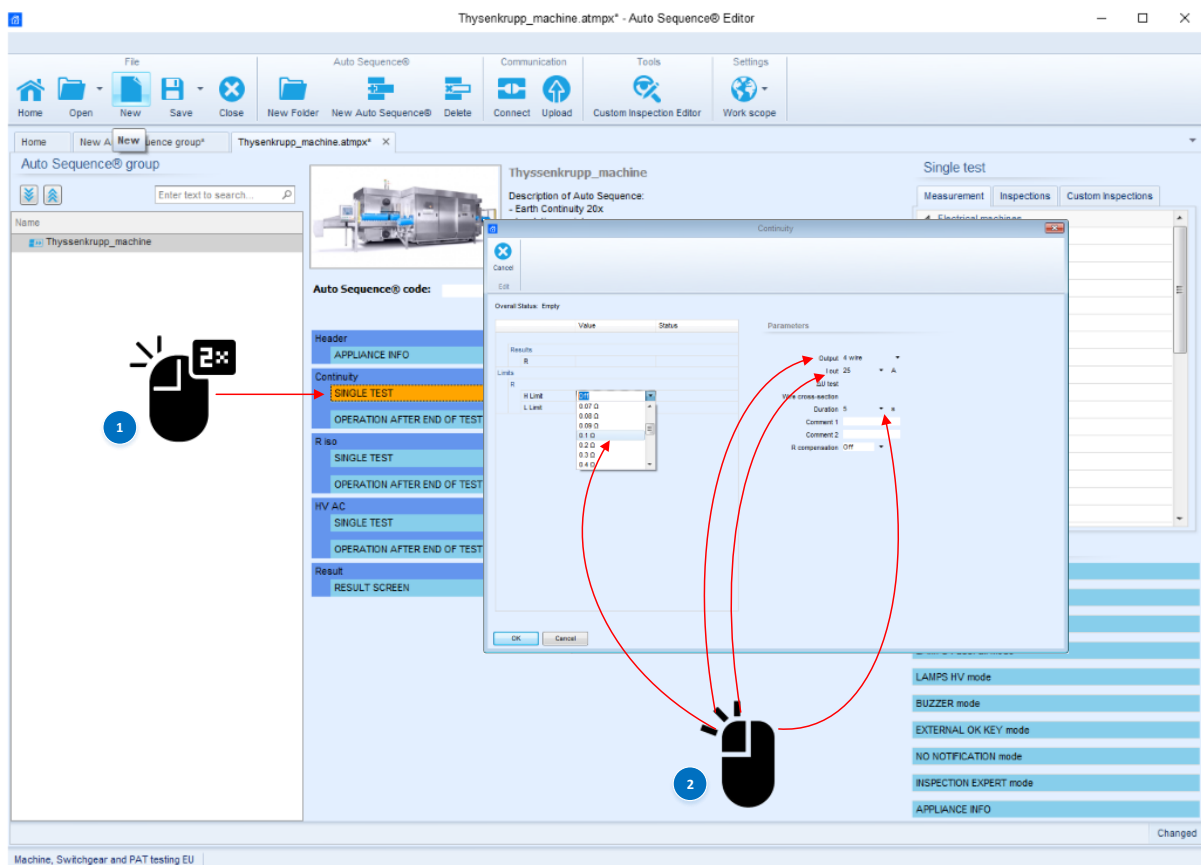
- measurements,
- inspections or,
- custom inspections can be added to the sequence structure.

Number of individual measurements is not limited, measurements order is not specified, these enables creation of arbitrary test sequence. Step count can be defined for each individual single test, limit of steps is set to **999 steps**.

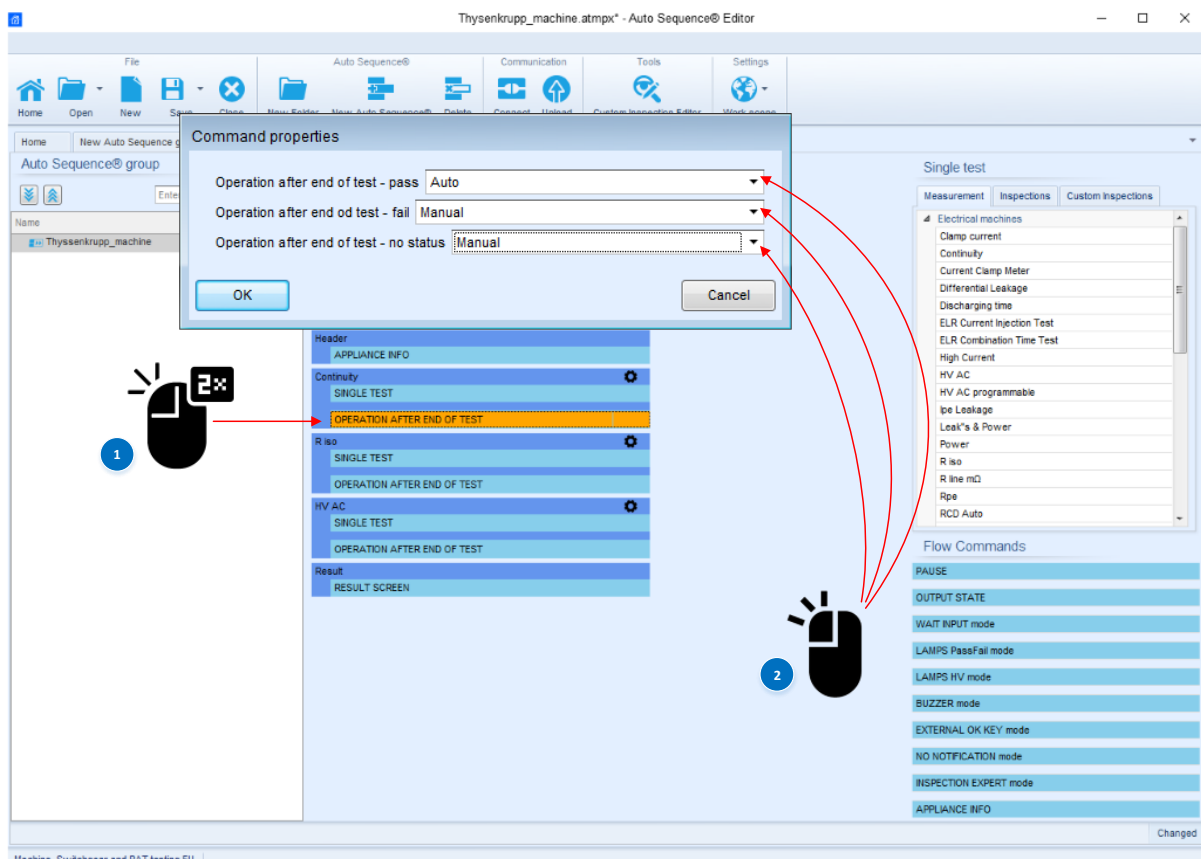


Each individual single test has several editable parameters, depending on the specifics of the test:

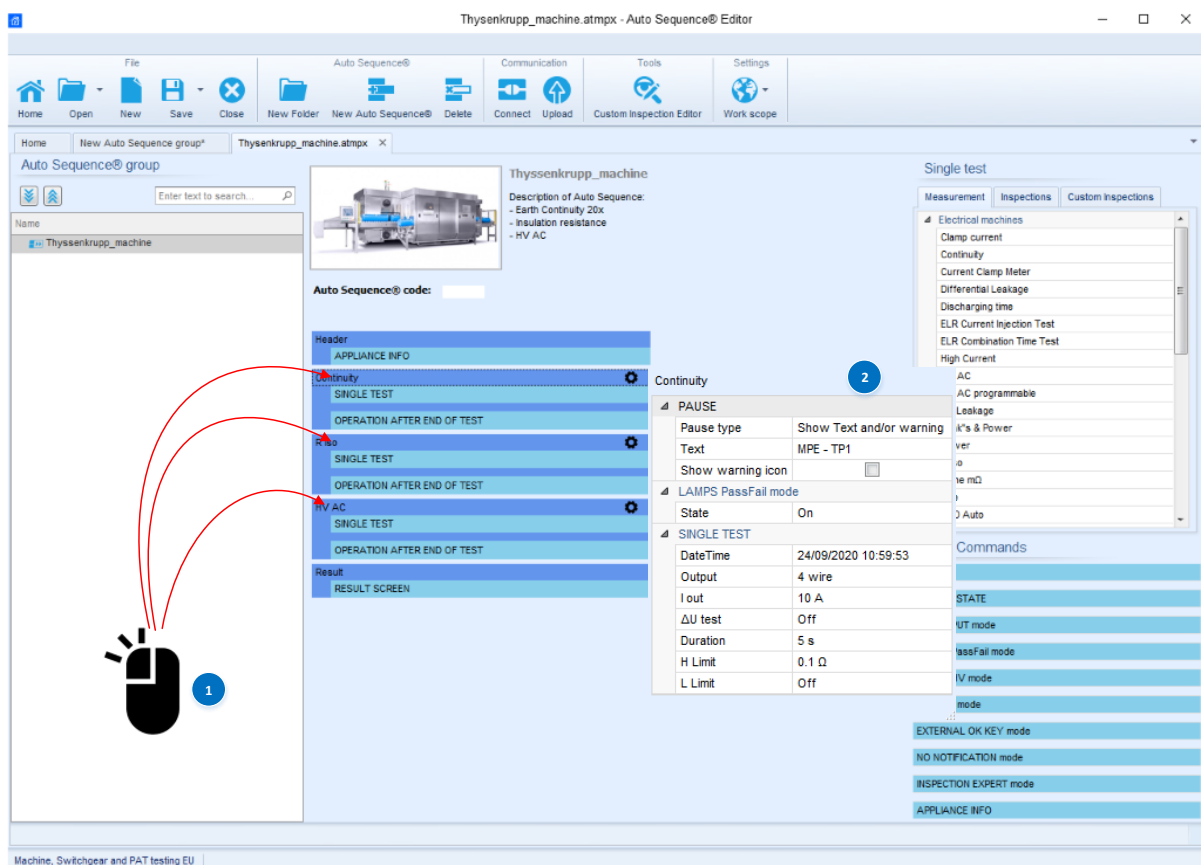
- Outputs,
- Types of measurement,
- Duration,
- Limits (High & Low),
- Comments, etc., can be set.



In addition to editable test parameters each individual test has a built in flow command, used to control the flow of the measurement, after end of test. Operation after end of test can be set for different test status: Pass, Fail, or No status.



A quick overview of set parameters is possible by clicking on the header of a specific test.



5. Examples of Auto Sequences

The Auto Sequence[®] consists of a sequence of individual tests. The progress of individual tests can be controlled using flow commands. The MultiServicerXD instrument enables the execution of individual tests via various test terminals. Performing test sequences via different test terminals is often not the most appropriate solution from an application point of view. Various active adapters are available to perform integrated test sequences via a common test terminal. One such is the CE Adapter A 1460.

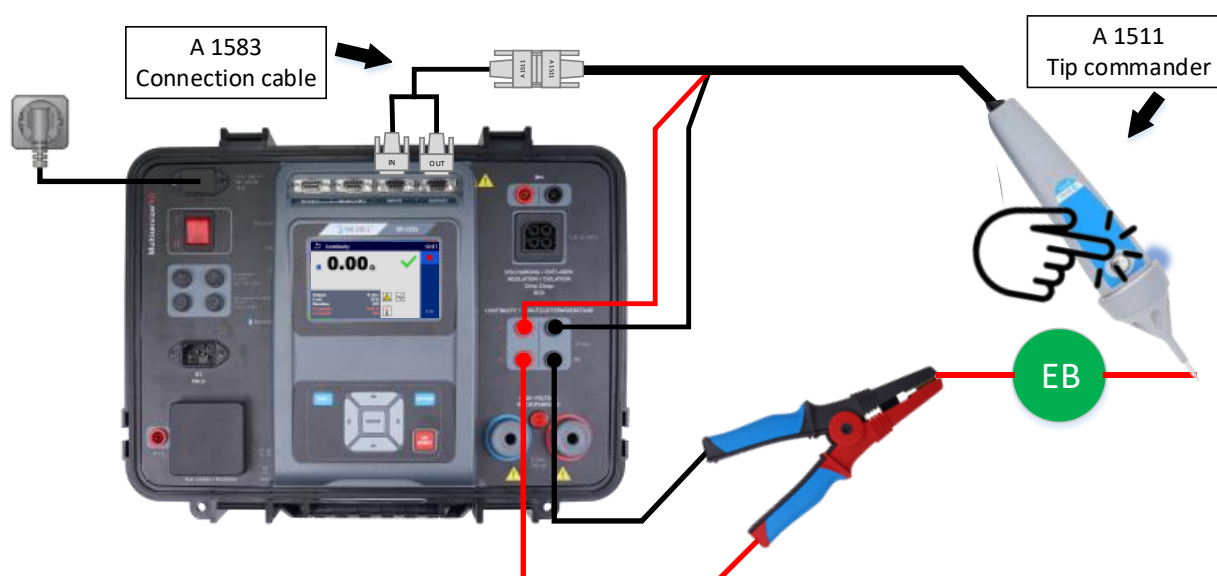
The following sections will show possible execution of test sequences with and without the use of active adapters. It will also be shown how optional accessories controlled by the flow commands can be connected and used.

5.1. How to enable remote start with optional A 1511

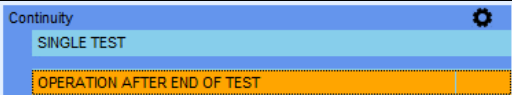
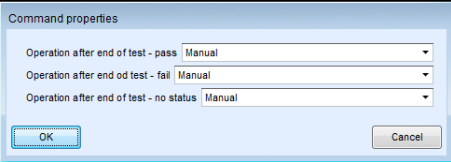
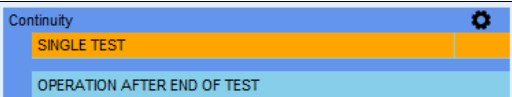
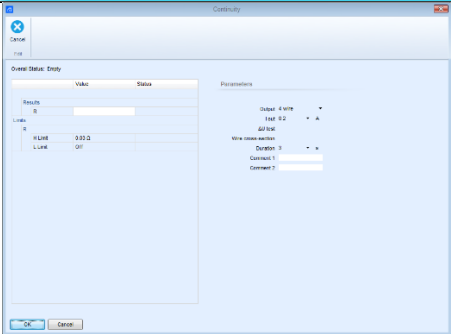
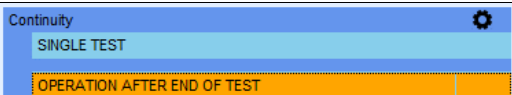
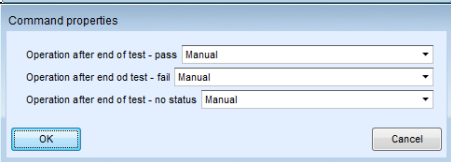

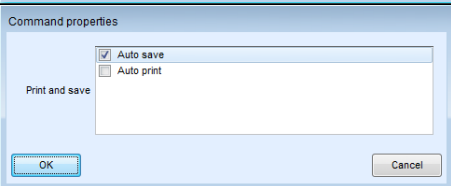
The instrument supports many different optional accessories, one of the more useful ones is certainly the A 1511 Tip commander. In following case Tip commander will be used for remote controlled execution of 4-wire Continuity test and indication of PASS / FAIL status of the measurement with commander's indication LED's.

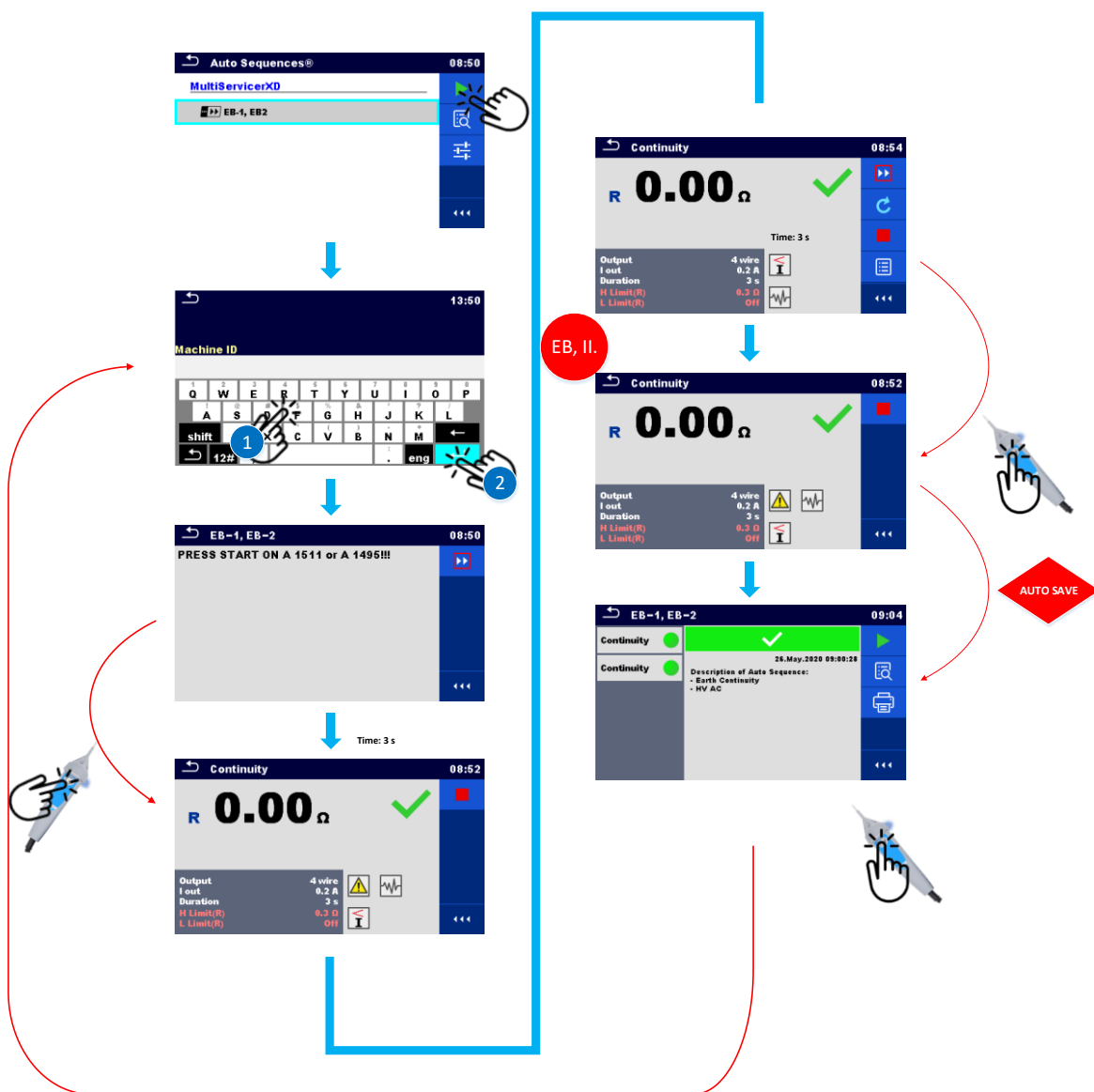
In the following steps it will be shown:

- How to enable remote control with A 1511, using flow commands:
 - o >EXTERNAL OK KEY mode<
 - o >LAMPS PassFail mode<
- Use of flow command >PAUSE<
- Use of flow command >APPLIANCE INFO<
- Execution of 4-wire Earth continuity (EB)
- How to enable Auto save

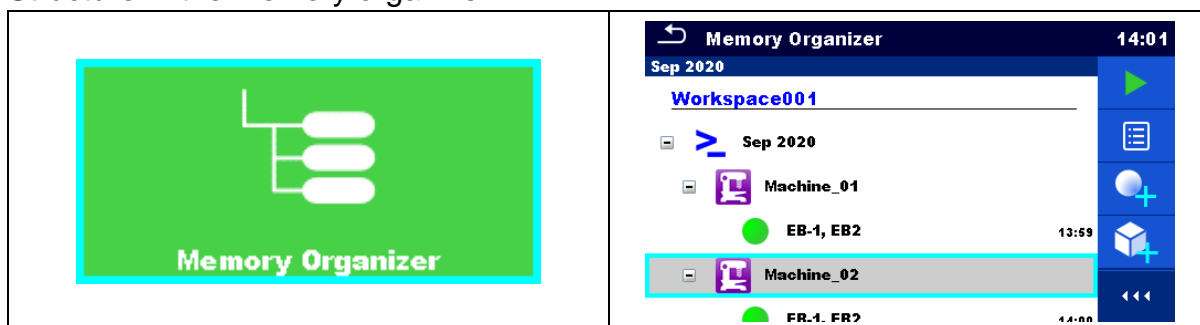


	<div> <div>Header</div> <div>APPLIANCE INFO</div> <div>EXTERNAL OK KEY mode</div> <div>LAMPS PassFail mode</div> <div>PAUSE</div> <div>Continuity</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> <div>Continuity</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> <div>Result</div> <div>RESULT SCREEN</div> </div>
<div>Header</div> <div>APPLIANCE INFO</div> <div>EXTERNAL OK KEY mode</div> <div>LAMPS PassFail mode</div> <div>PAUSE</div>	<div>Command properties</div> <div>Repeat Setting Repeat</div> <div>Appliance type Machine</div> <div>Default Appliance ID</div> <div>Appliance name Editable</div> <div>Retest per. (M) 0 Editable</div> <div>OK</div> <div>Cancel</div>
<div>Header</div> <div>APPLIANCE INFO</div> <div>EXTERNAL OK KEY mode</div> <div>LAMPS PassFail mode</div> <div>PAUSE</div>	<div>Command properties</div> <div>State On</div> <div>OK</div> <div>Cancel</div>
<div>Header</div> <div>APPLIANCE INFO</div> <div>EXTERNAL OK KEY mode</div> <div>LAMPS PassFail mode</div> <div>PAUSE</div>	<div>Command properties</div> <div>State On</div> <div>OK</div> <div>Cancel</div>
<div>Header</div> <div>APPLIANCE INFO</div> <div>EXTERNAL OK KEY mode</div> <div>LAMPS PassFail mode</div> <div>PAUSE</div>	<div>Command properties</div> <div>Pause type Show Text and/or warning</div> <div>Duration Infinite</div> <div>PRESS START ON A 1511 or A 1495!!!</div> <div>Text</div> <div>Show warning icon</div> <div>OK</div> <div>Cancel</div>
<div>Continuity</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div>	<div>Continuity</div> <div>Cancel</div> <div>OK</div> <div>Results</div> <div>Value</div> <div>Status</div> <div>Parameters</div> <div>Output 4 Vrms</div> <div>Test 0.2</div> <div>Alt test</div> <div>Wire cross section</div> <div>Duration 10</div> <div>Comment 1</div> <div>Comment 2</div>



Structure in the memory organizer

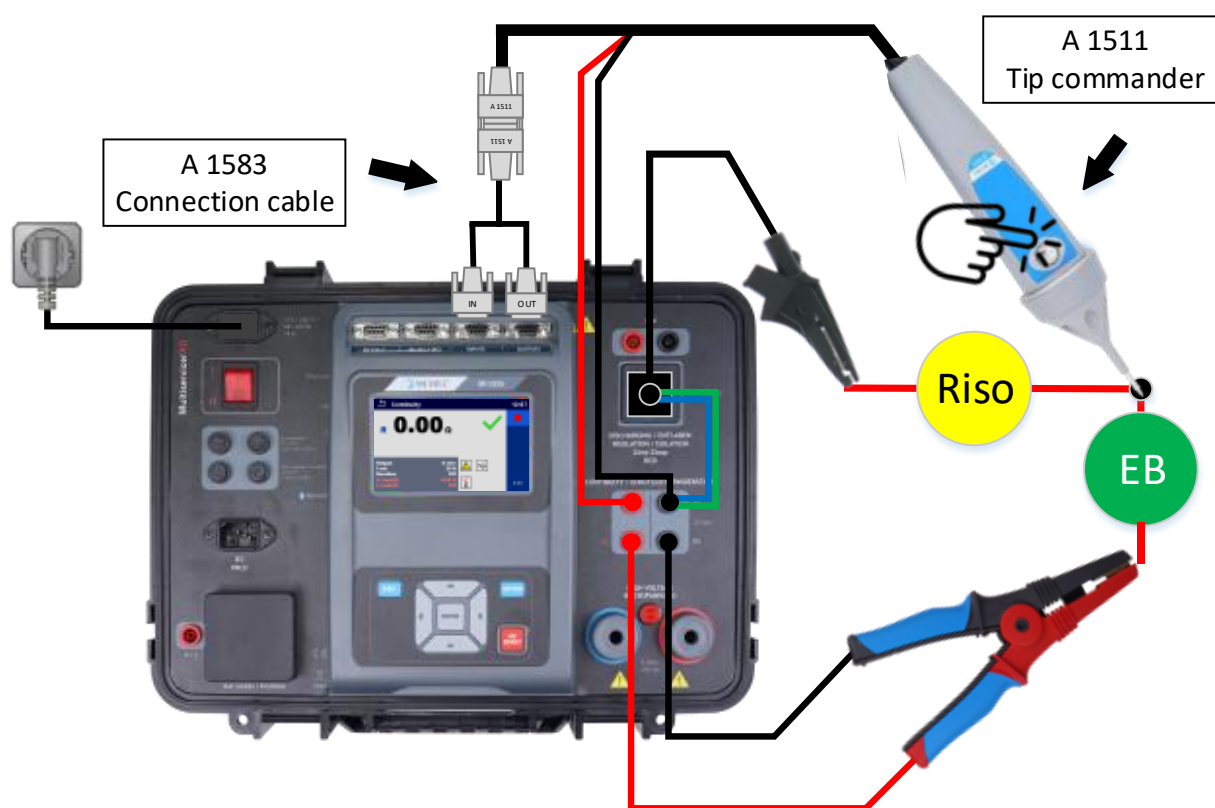


5.2. How to enable How to execute Earth continuity and Insulation resistance test using optional A 1511

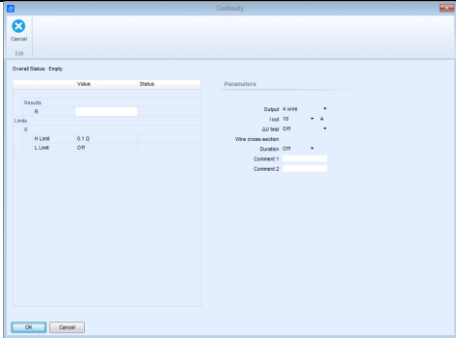
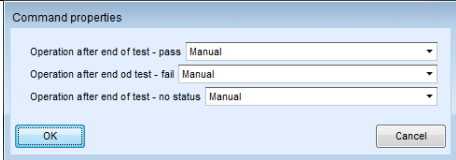
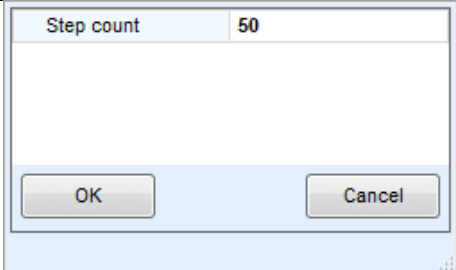
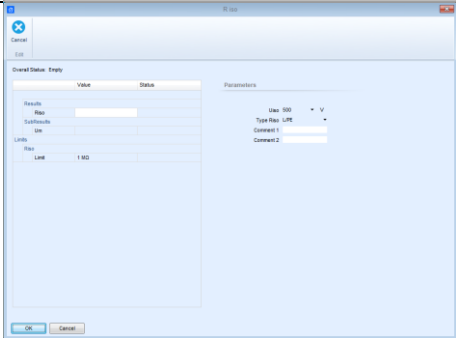
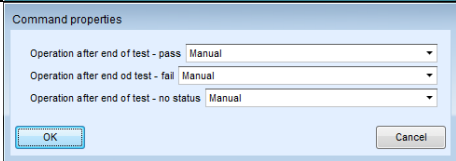
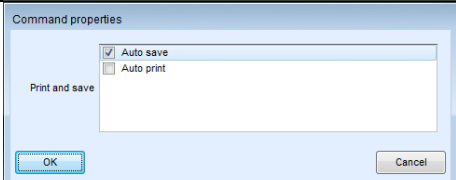
The following example will show how to prepare a test sequence that will allow a specific test step to be repeated within a loop. If it is not necessary to set specific limits for each subsequent test step, this setting saves time when configuring the test sequence. In addition to setting the test sequence itself, it will also be shown how to set the connection of test accessories for the execution of the Earth continuity test and Insulation resistance using A 1511(an external Tip commander).

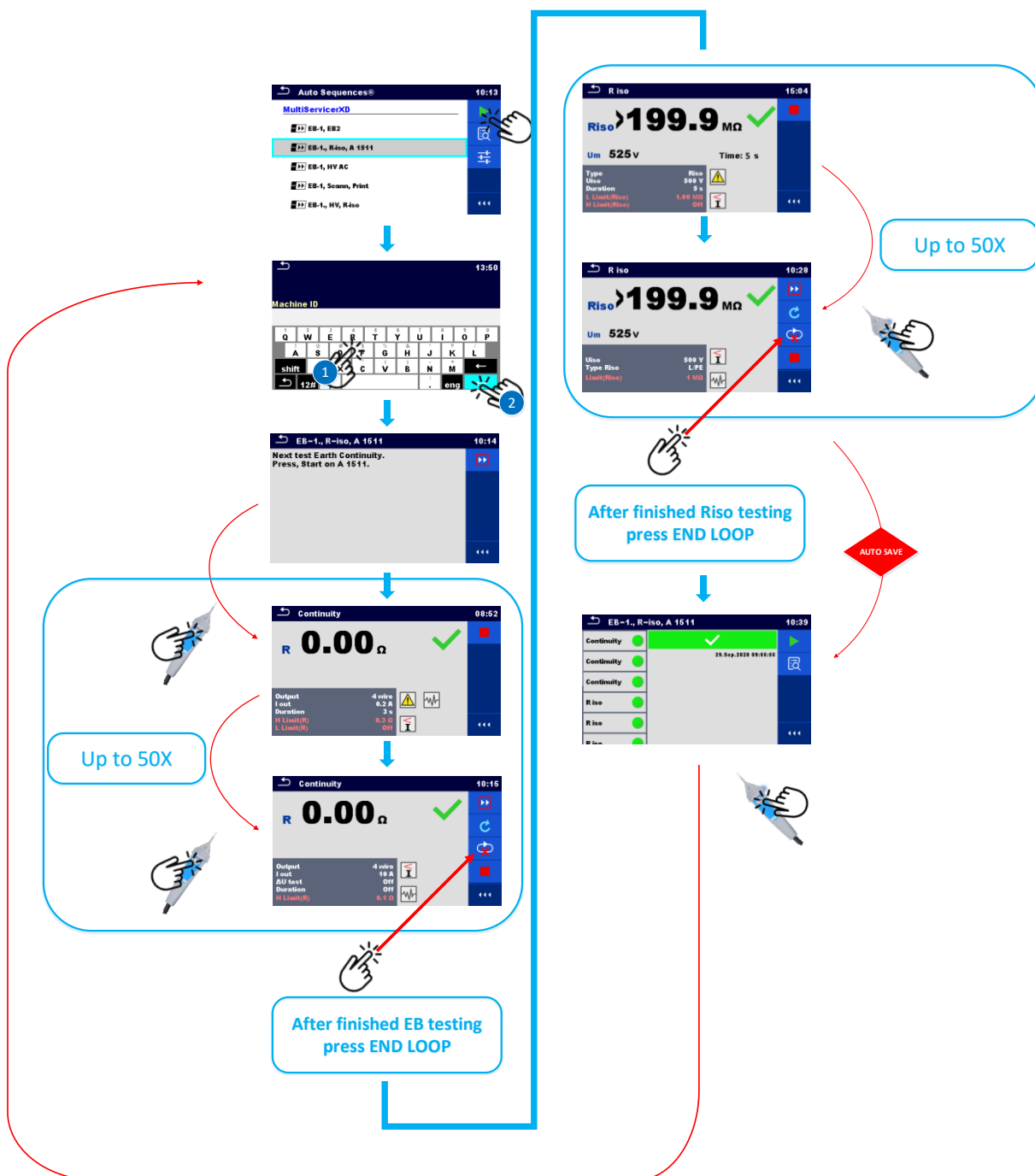
In the following steps it will be shown:

- How to connect test leads & A 1511 for remote control of (EB & Riso functions)
- Execution of 4-W Earth continuity test (EB), >sequence of 50-test steps<
- Execution of Insulation resistance test (Riso), >sequence of 50-test steps<
- How to enable A 1511, using flow commands:
 - o >EXTERNAL OK KEY mode<
 - o >LAMPS PassFail mode<
- Use of flow command >PAUSE<
- Use of flow command >APPLIANCE INFO<
- How to set test Loop within single test
- How to enable Auto save



	<div>Header</div> <div>APPLIANCE INFO</div> <div>EXTERNAL OK KEY mode</div> <div>LAMPS PassFail mode</div> <div>PAUSE</div> <div>Continuity</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> <div>R iso</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> <div>Result</div> <div>RESULT SCREEN</div>	
<div>Header</div> <div>APPLIANCE INFO</div> <div>EXTERNAL OK KEY mode</div> <div>LAMPS PassFail mode</div> <div>PAUSE</div>	<div>Command properties</div> <div>Repeat Setting Repeat</div> <div>Appliance type Machine</div> <div>Default Appliance ID</div> <div>Appliance name Editable</div> <div>Retest per. (M) 0 Editable</div> <div>OK</div> <div>Cancel</div>	
<div>Header</div> <div>APPLIANCE INFO</div> <div>EXTERNAL OK KEY mode</div> <div>LAMPS PassFail mode</div> <div>PAUSE</div>	<div>Command properties</div> <div>State On</div> <div>OK</div> <div>Cancel</div>	
<div>Header</div> <div>APPLIANCE INFO</div> <div>EXTERNAL OK KEY mode</div> <div>LAMPS PassFail mode</div> <div>PAUSE</div>	<div>Command properties</div> <div>State On</div> <div>OK</div> <div>Cancel</div>	
<div>Header</div> <div>APPLIANCE INFO</div> <div>EXTERNAL OK KEY mode</div> <div>LAMPS PassFail mode</div> <div>PAUSE</div>	<div>Command properties</div> <div>Pause type Show Text and/or warning</div> <div>Duration Infinite</div> <div>Next test Earth Continuity. Press, Start on A 1511.</div> <div>Text</div> <div>Show warning icon</div> <div>OK</div> <div>Cancel</div>	
<div>Continuity</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div>	<div>Step count 50</div> <div>OK</div> <div>Cancel</div>	

<div>Continuity</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div>	 <p>Continuity dialog box showing parameters: Output 4 wire, Test ID, Set test, Wire cross section, Duration, Comment 1, Comment 2.</p>
<div>Continuity</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div>	 <p>Command properties dialog box showing: Operation after end of test - pass, Operation after end of test - fail, Operation after end of test - no status.</p>
<div>R iso</div> <div>PAUSE</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div>	 <p>Step count dialog box showing: Step count 50.</p>
<div>R iso</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div>	 <p>R iso dialog box showing parameters: Test, Continuity, Set, Type Res, Comment 1, Comment 2.</p>
<div>R iso</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div>	 <p>Command properties dialog box showing: Operation after end of test - pass, Operation after end of test - fail, Operation after end of test - no status.</p>
<div>Result</div> <div>RESULT SCREEN</div>	 <p>Command properties dialog box showing: Auto save, Auto print, Print and save.</p>

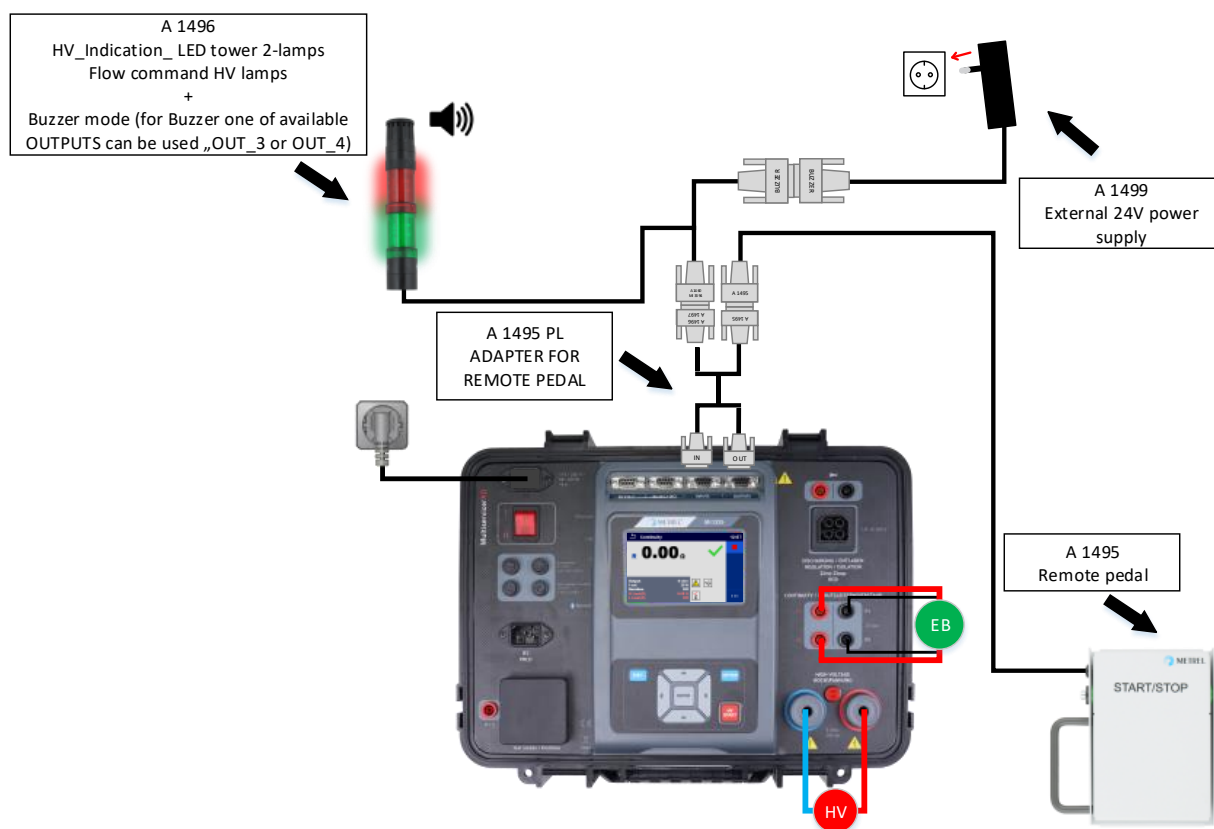


5.3. How to enable HV lamps & Buzzer

The MI 3325 instrument is intended, among other things, for performing high-voltage tests. With the correct configuration of the test sequence, and the correctly set / connected optional accessories, it is possible to enable the external signal lights required when performing the HV test. The following example will show how to prepare a test sequence that will enable HV lamps & remote start of a test sequence over the remote pedal.

In the following steps it will be shown:

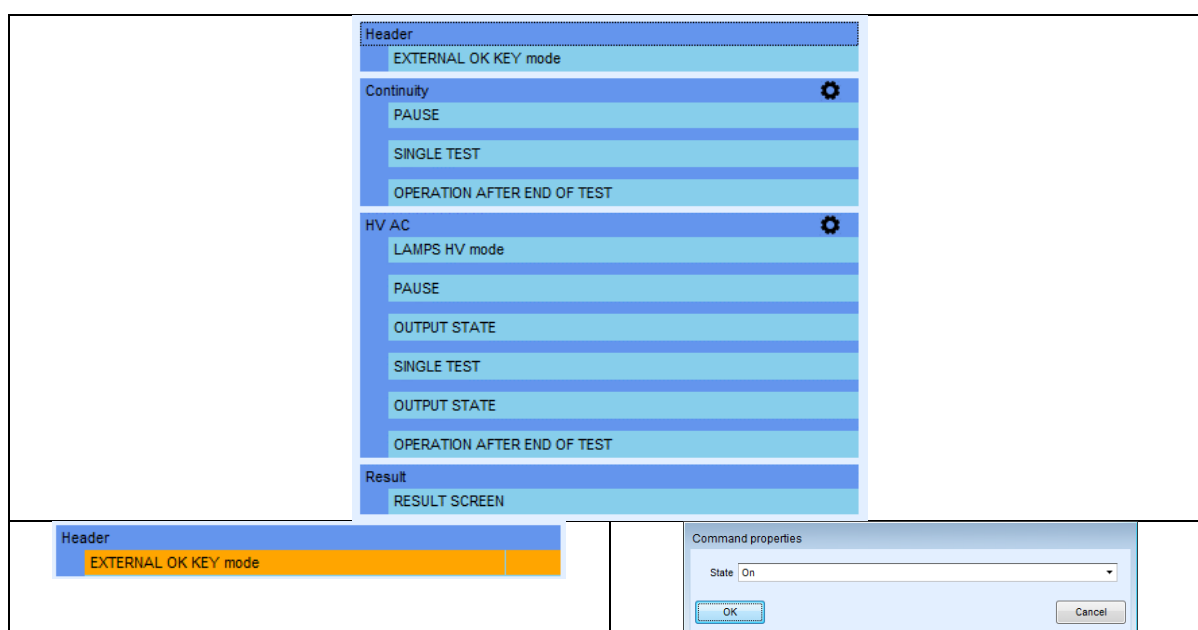
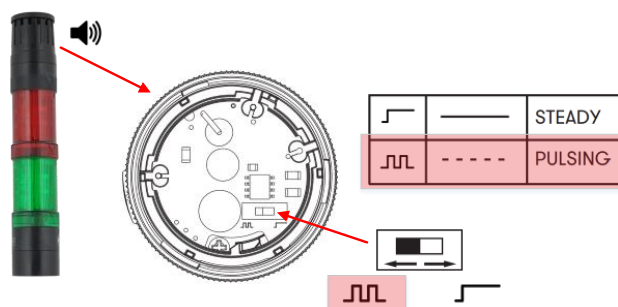
- How to connect and enable HV lamps, using flow command
 - o LAMPS HV mode
- How to connect and enable/disable buzzer, using flow command
 - o OUTPUT STATE
- How to connect and enable remot control with pedal, using flow command
 - o >EXTERNAL OK KEY mode<
- Use of flow command >PAUSE<
- Execution of 4-W Earth continuity test (EB)
- Execution of High voltage test (HV)
- How to manually save results into Memory Organizer

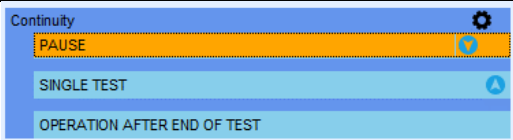
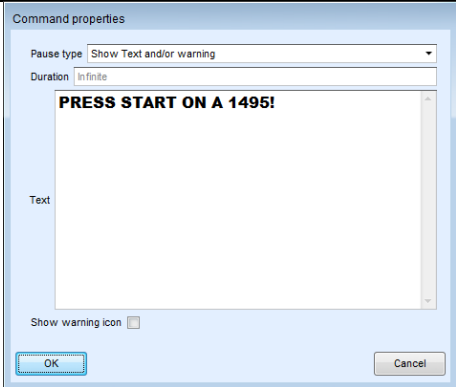
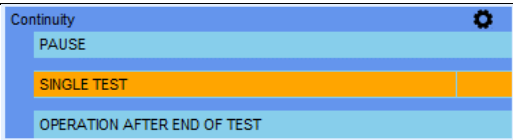
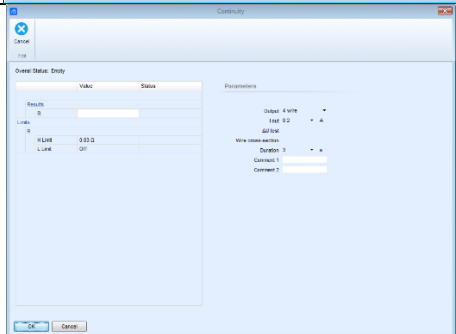
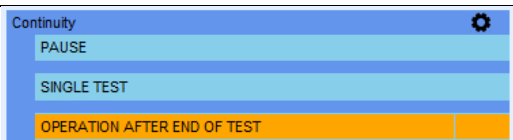
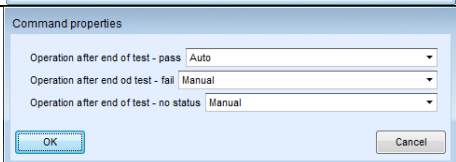
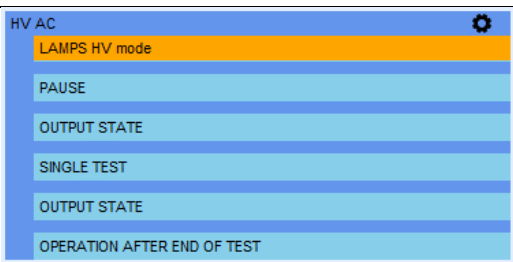
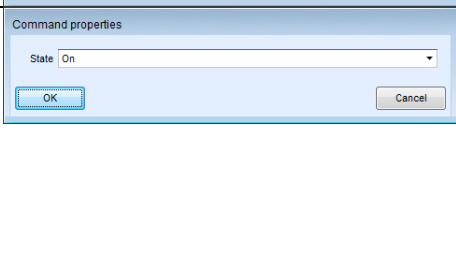
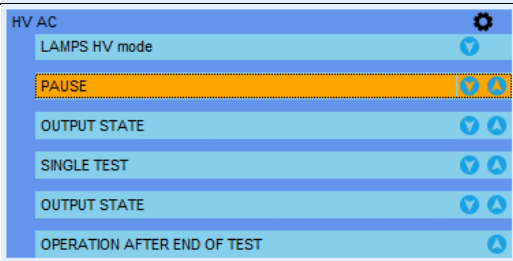
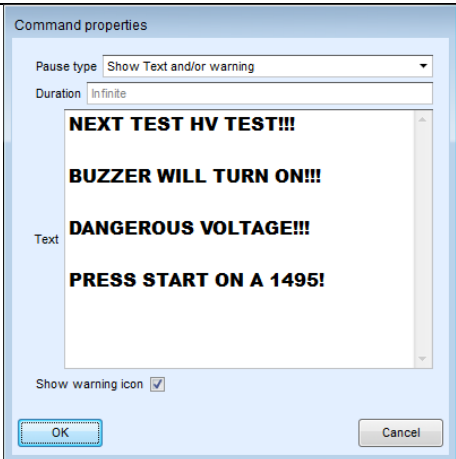


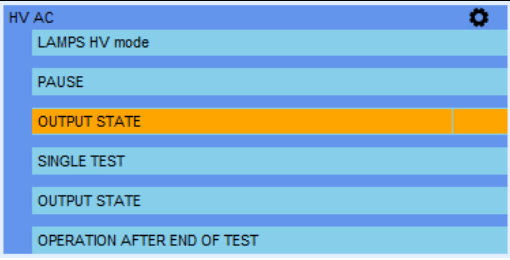
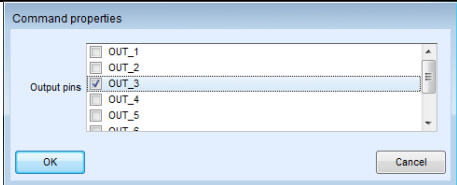
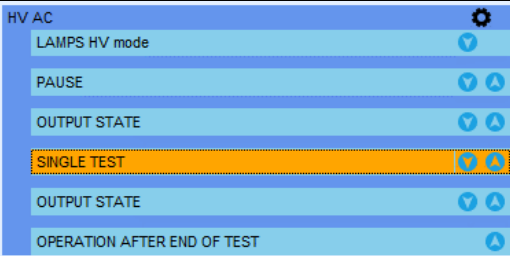
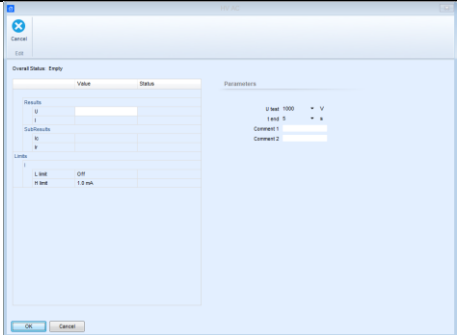
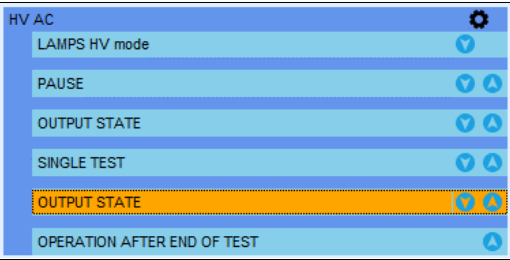
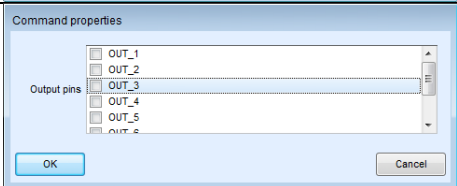
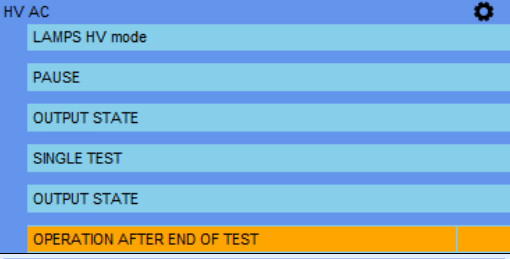
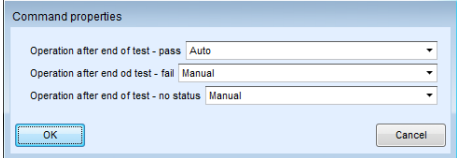

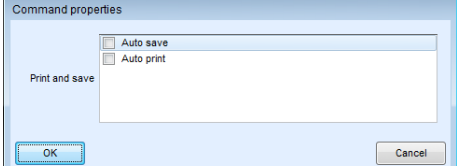


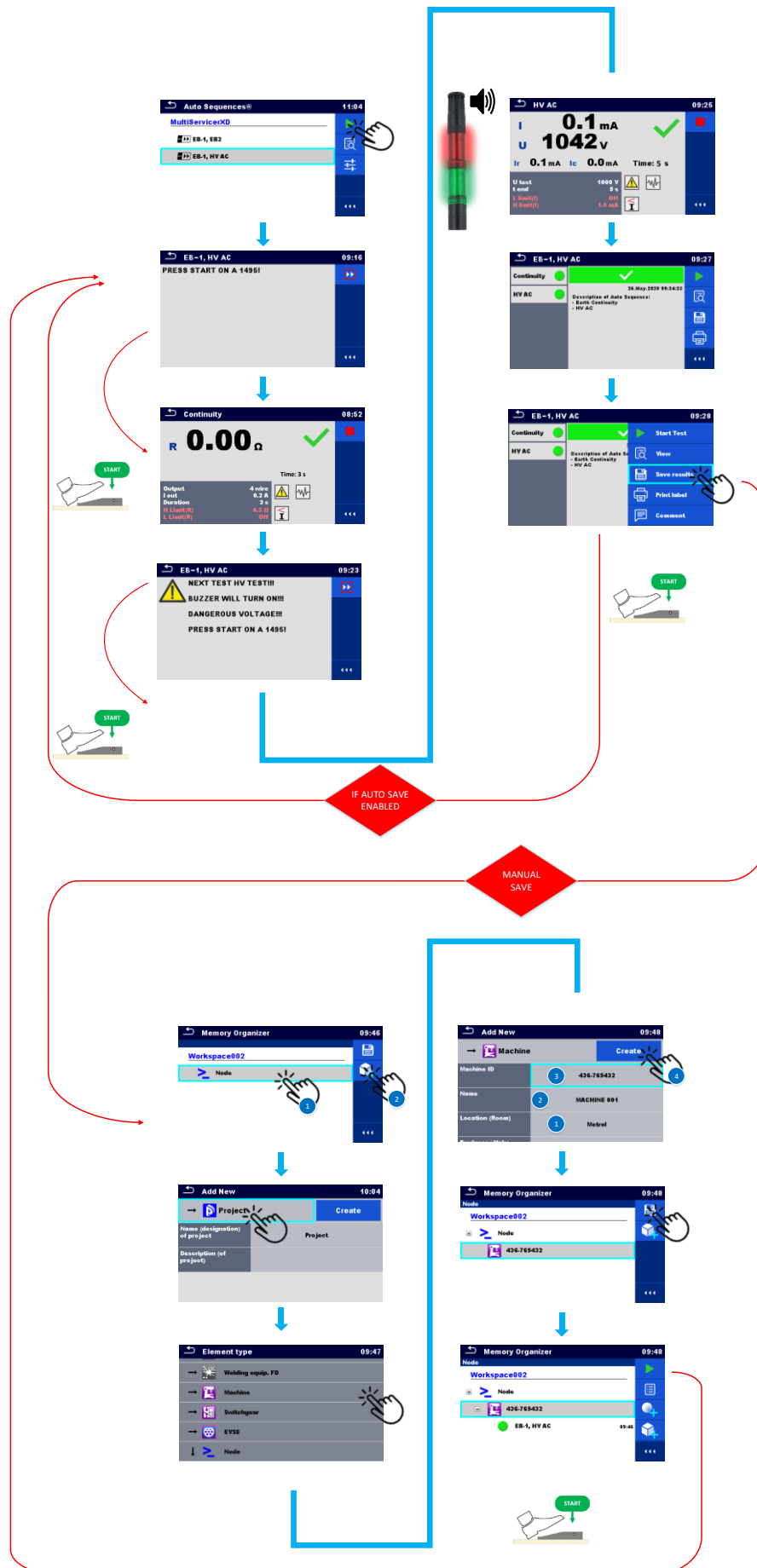
Enabling buzzer on A 1496, connected to CE MultiTester

LED TOWER (PIN CONNECTOR)	RS232 CABLE
GND (0)	Gray / Grau
/ (5)	/
/ (4)	/
Buzzer (3)	Brown/braun (Output 3) or White / Weiß (Output 4)
Red LED (2)	Pink / Rosa
Green LED (1)	Yellow / Gelb



	 <p>Enabling buzzer!!!</p>
	
	 <p>Disabling buzzer!!!</p>
	
	

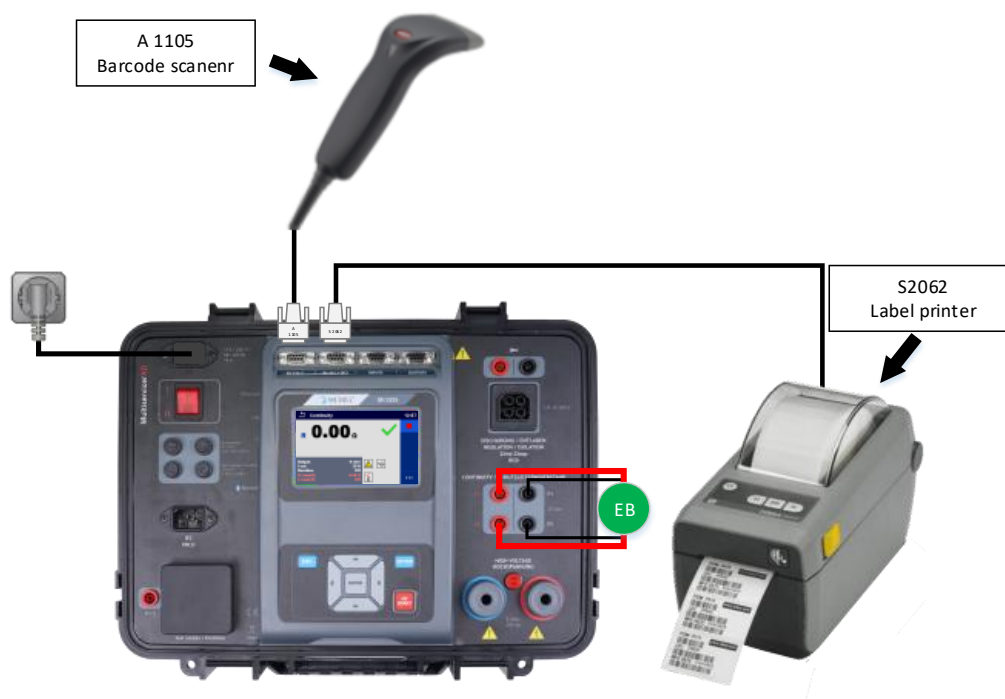


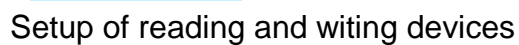
5.4. How to enable barcode reader and auto print

One of the instrument's strong features is the support of optional peripheral devices such as reading and writing devices. The following example will show how to prepare a test sequence that will enable HV lamps & remote start of a test sequence over the remote pedal.

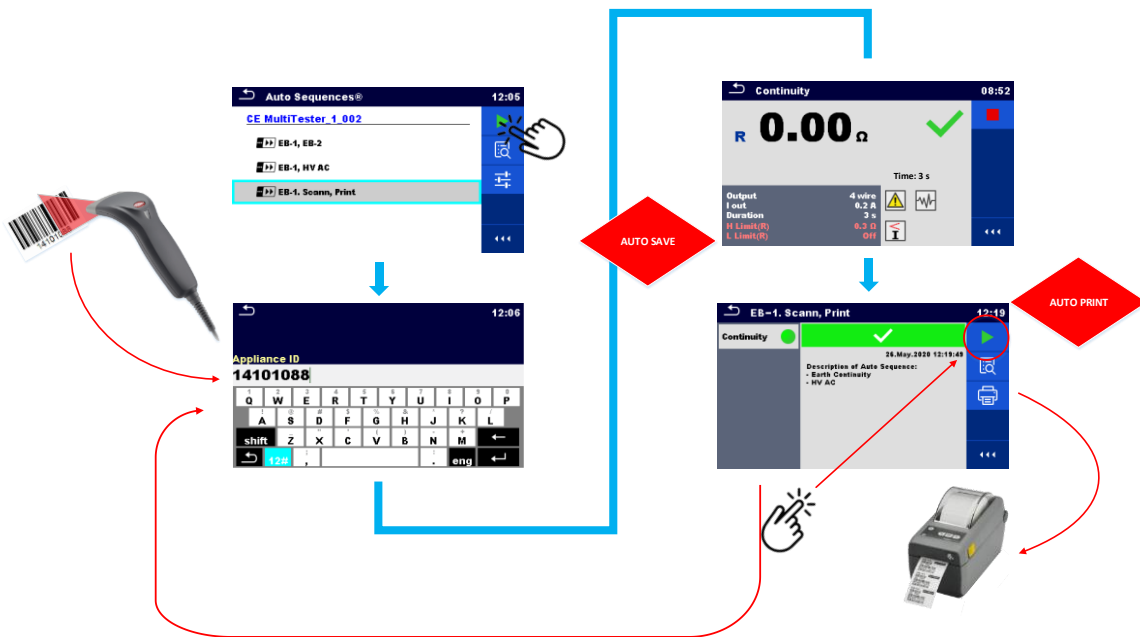
In the following steps it will be shown:

- How to Setup, barcode printer & Barcode scanner
- How to connect and enable Barcode scanner, using flow command
 - o APPLIANCE INFO
- Execution of 4-W Earth continuity test (EB)
- How to enable auto save, using command
 - o Auto save
- How to connect and enable barcode printer, using command
 - o Auto print

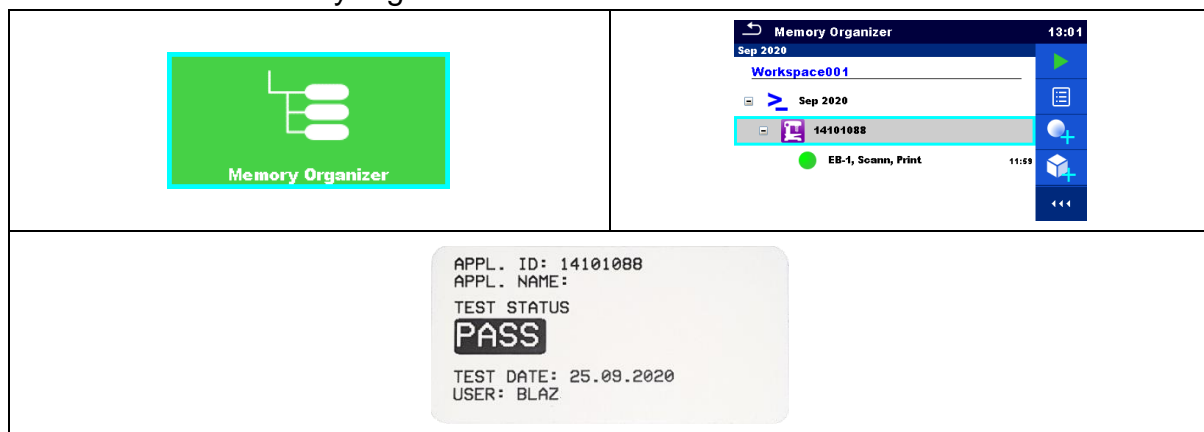




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Structure in the memory organizer



5.5. How to enable PASS/FAIL status lamps, HV lamps and remote control

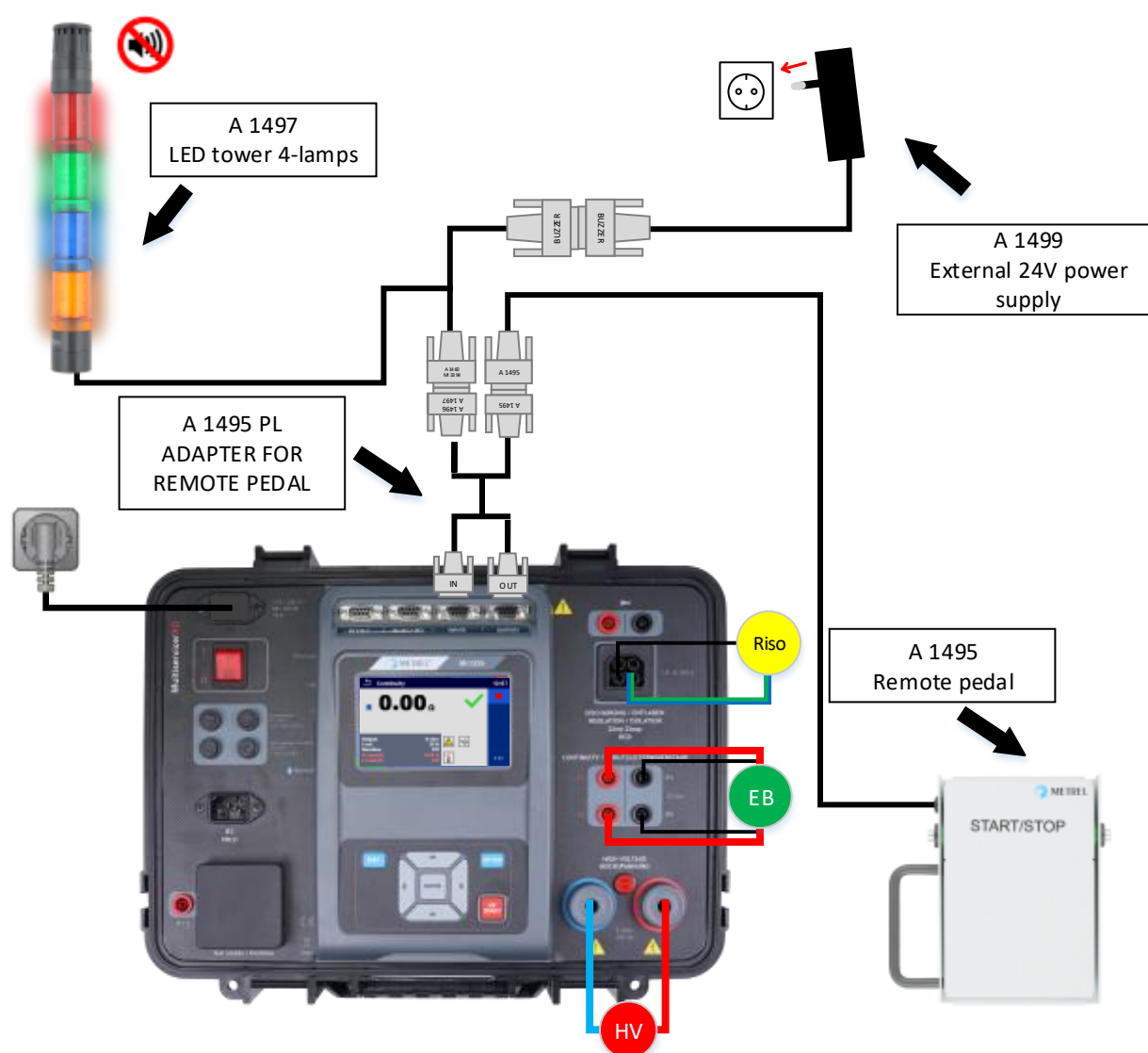
In certain cases, in addition to the indication of the high-voltage test, an indication of the status of the results (PASS / FAIL) is also desirable.

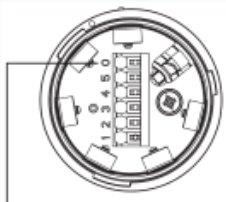
This is especially welcome in applications where tests are run using a remote control (test pedal, or tip commander), and where the user does not always have the option to look at the instrument's screen to evaluate test results.

The following example will show how to prepare a test sequence that will enable PASS/FAIL status lamps, HV lamps & remote start of a test sequence over the remote pedal.


In the following steps it will be shown:

- How to connect and enable remote control with A 1495, using flow command
 - >EXTERNAL OK KEY mode<
- How to connect and enable HV + PASS/FAIL lamps (A 1497), using flow commands
 - LAMPS HV mode
 - LAMPS passFail mode
- Use of flow command >PAUSE<
- Execution of Insulation resistance test (Riso)
- Execution of 4-W Earth continuity test (EB)
- Execution of High voltage test (HV)
- How to enable auto save, using command
 - Auto save





COMMON



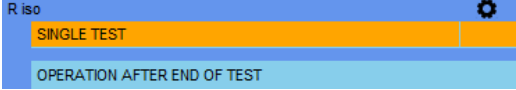
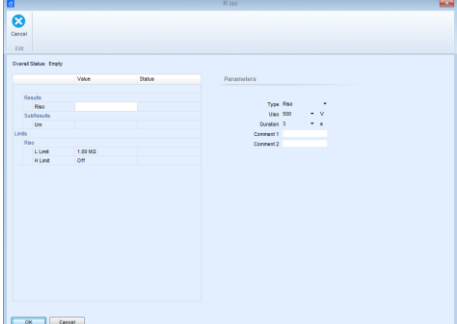
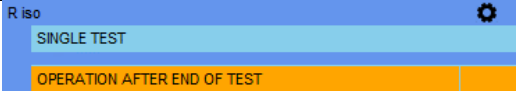
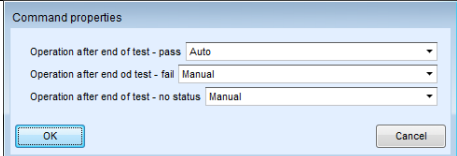

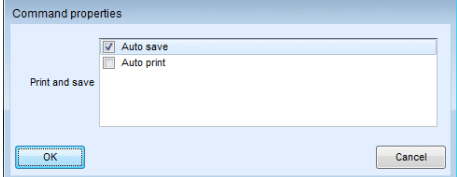
Rs232 cable

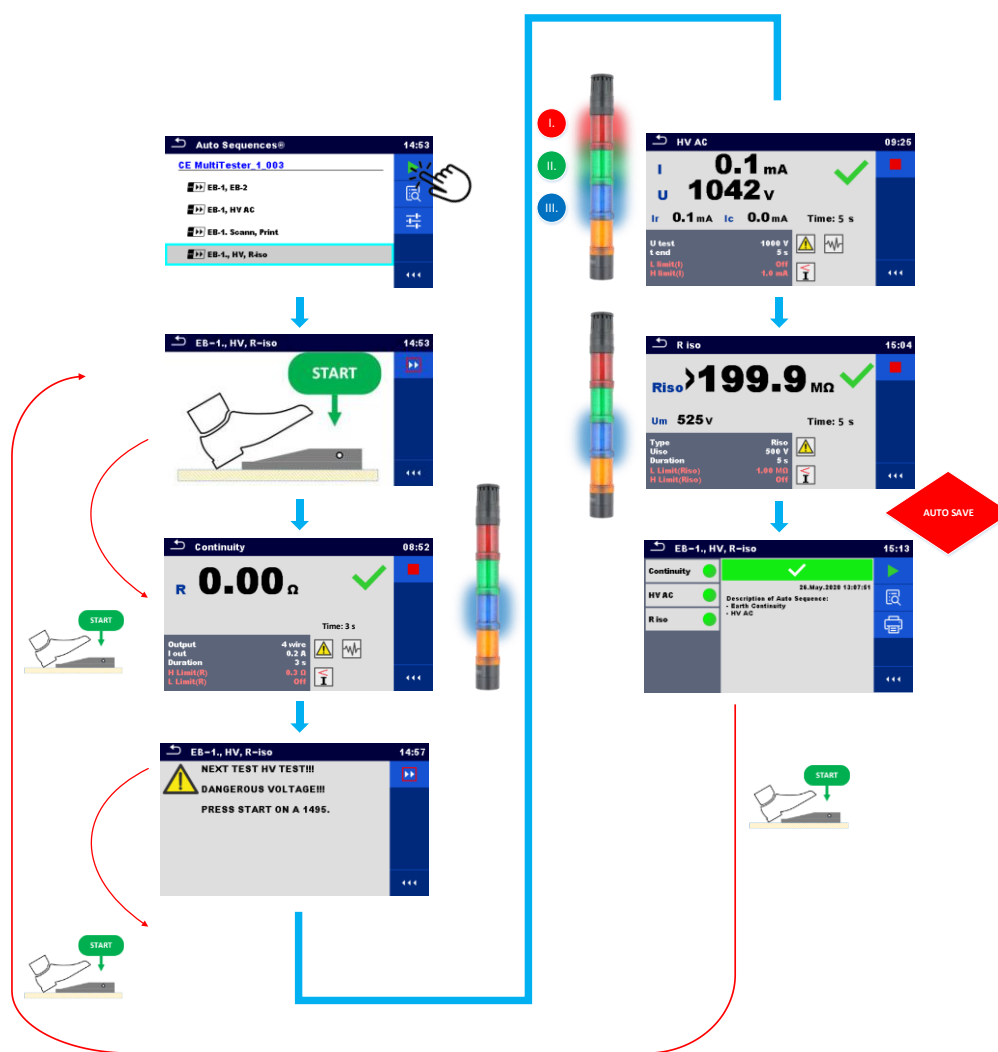
Enabling buzzer on A 1496, connected to CE MultiTester	
LED TOWER (PIN CONNECTOR)	RS232 CABLE
GND (0)	Gray / Grau
Buzzer (5)	/ (Not supported in this configuration)
Red LED (4)	Pink / Rosa
Green LED (3)	Yellow / Gelb
Blue LED (2)	Brown / Braun
Orange LED (1)	White / Weiß



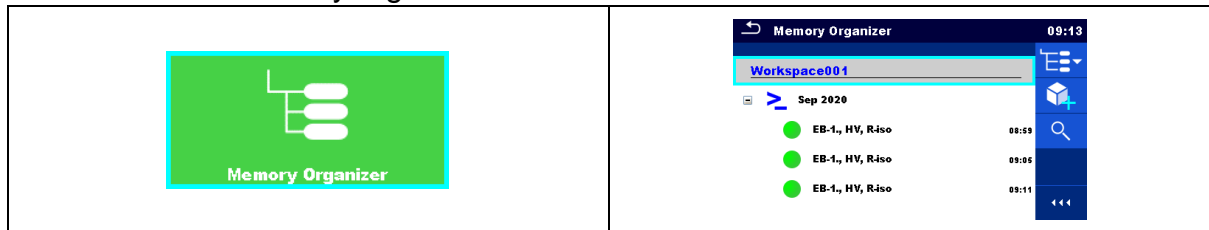
<div style="background-color: #4a86e8; color: white; padding: 5px; margin-bottom: 5px;">Header</div> <div style="background-color: #4a86e8; color: white; padding: 5px; margin-bottom: 5px;">EXTERNAL OK KEY mode</div> <div style="background-color: #4a86e8; color: white; padding: 5px; margin-bottom: 5px;">LAMPS PassFail mode</div> <div style="background-color: #4a86e8; color: white; padding: 5px; margin-bottom: 5px;">Continuity ⚙️</div> <div style="background-color: #4a86e8; color: white; padding: 5px; margin-bottom: 5px;">PAUSE</div> <div style="background-color: #4a86e8; color: white; padding: 5px; margin-bottom: 5px;">SINGLE TEST</div> <div style="background-color: #4a86e8; color: white; padding: 5px; margin-bottom: 5px;">OPERATION AFTER END OF TEST</div> <div style="background-color: #4a86e8; color: white; padding: 5px; margin-bottom: 5px;">HV AC ⚙️</div> <div style="background-color: #4a86e8; color: white; padding: 5px; margin-bottom: 5px;">LAMPS HV mode</div> <div style="background-color: #4a86e8; color: white; padding: 5px; margin-bottom: 5px;">PAUSE</div> <div style="background-color: #4a86e8; color: white; padding: 5px; margin-bottom: 5px;">SINGLE TEST</div> <div style="background-color: #4a86e8; color: white; padding: 5px; margin-bottom: 5px;">OPERATION AFTER END OF TEST</div> <div style="background-color: #4a86e8; color: white; padding: 5px; margin-bottom: 5px;">R iso ⚙️</div> <div style="background-color: #4a86e8; color: white; padding: 5px; margin-bottom: 5px;">SINGLE TEST</div> <div style="background-color: #4a86e8; color: white; padding: 5px; margin-bottom: 5px;">OPERATION AFTER END OF TEST</div> <div style="background-color: #4a86e8; color: white; padding: 5px; margin-bottom: 5px;">Result</div> <div style="background-color: #4a86e8; color: white; padding: 5px;">RESULT SCREEN</div>	
<div style="background-color: #4a86e8; color: white; padding: 5px; margin-bottom: 5px;">Header</div> <div style="background-color: #4a86e8; color: white; padding: 5px; margin-bottom: 5px;">EXTERNAL OK KEY mode ⬇️</div> <div style="background-color: #4a86e8; color: white; padding: 5px;">LAMPS PassFail mode ⬆️</div>	<div style="background-color: #d9e1f2; padding: 5px;"> <div style="text-align: center;">Command properties</div> <div style="margin-bottom: 10px;"> State On ▼ </div> <div style="display: flex; justify-content: space-between;"> OK Cancel </div> </div>
<div style="background-color: #4a86e8; color: white; padding: 5px; margin-bottom: 5px;">Header</div> <div style="background-color: #4a86e8; color: white; padding: 5px; margin-bottom: 5px;">EXTERNAL OK KEY mode</div> <div style="background-color: #4a86e8; color: white; padding: 5px;">LAMPS PassFail mode</div>	<div style="background-color: #d9e1f2; padding: 5px;"> <div style="text-align: center;">Command properties</div> <div style="margin-bottom: 10px;"> State On ▼ </div> <div style="display: flex; justify-content: space-between;"> OK Cancel </div> </div>
<div style="background-color: #4a86e8; color: white; padding: 5px; margin-bottom: 5px;">Continuity ⚙️</div> <div style="background-color: #4a86e8; color: white; padding: 5px; margin-bottom: 5px;">PAUSE</div> <div style="background-color: #4a86e8; color: white; padding: 5px; margin-bottom: 5px;">SINGLE TEST</div> <div style="background-color: #4a86e8; color: white; padding: 5px;">OPERATION AFTER END OF TEST</div>	<div style="background-color: #d9e1f2; padding: 5px;"> <div style="text-align: center;">Command properties</div> <div style="margin-bottom: 10px;"> Pause type Show picture ▼ </div> <div style="margin-bottom: 10px;"> Duration Infinite </div> <div style="margin-bottom: 10px;"> Image path start pedal.png ⋮ </div> <div style="display: flex; justify-content: space-between;"> OK Cancel </div> </div>

<div>Continuity</div> <div><div>PAUSE</div><div>SINGLE TEST</div><div>OPERATION AFTER END OF TEST</div></div>	<div>Continuity</div> <div><div>Results</div><table><thead><tr><th>Results</th><th>Value</th><th>Status</th></tr></thead><tbody><tr><td>R</td><td></td><td></td></tr><tr><td>L</td><td></td><td></td></tr><tr><td>R/L</td><td>0.000</td><td></td></tr><tr><td>L/R</td><td>0.000</td><td></td></tr></tbody></table><div>Parameters</div><div>Output: 4 V/10</div><div>Test: 0.2</div><div>Wire cross section: 0.5</div><div>Comment 1:</div><div>Comment 2:</div></div>	Results	Value	Status	R			L			R/L	0.000		L/R	0.000	
Results	Value	Status														
R																
L																
R/L	0.000															
L/R	0.000															
<div>Continuity</div> <div><div>PAUSE</div><div>SINGLE TEST</div><div>OPERATION AFTER END OF TEST</div></div>	<div>Command properties</div> <div><div>Operation after end of test - pass</div><div>Auto</div><div>Operation after end of test - fail</div><div>Manual</div><div>Operation after end of test - no status</div><div>Manual</div></div> <div><div>OK</div><div>Cancel</div></div>															
<div>HV AC</div> <div><div>LAMPS HV mode</div><div>PAUSE</div><div>SINGLE TEST</div><div>OPERATION AFTER END OF TEST</div></div>	<div>Command properties</div> <div><div>State</div><div>On</div></div> <div><div>OK</div><div>Cancel</div></div>															
<div>HV AC</div> <div><div>LAMPS HV mode</div><div>PAUSE</div><div>SINGLE TEST</div><div>OPERATION AFTER END OF TEST</div></div>	<div>Command properties</div> <div><div>Pause type</div><div>Show Text and/or warning</div><div>Duration</div><div>Infinite</div><div><div>NEXT TEST HV TEST!!!</div><div>DANGEROUS VOLTAGE!!!</div><div>PRESS START ON A 1495.</div></div><div>Text</div><div>Show warning icon</div><div><input checked="" type="checkbox"/></div></div> <div><div>OK</div><div>Cancel</div></div>															
<div>HV AC</div> <div><div>LAMPS HV mode</div><div>PAUSE</div><div>SINGLE TEST</div><div>OPERATION AFTER END OF TEST</div></div>	<div>HV AC</div> <div><div>Results</div><table><thead><tr><th>Results</th><th>Value</th><th>Status</th></tr></thead><tbody><tr><td>R</td><td></td><td></td></tr><tr><td>L</td><td></td><td></td></tr><tr><td>R/L</td><td></td><td></td></tr><tr><td>L/R</td><td></td><td></td></tr></tbody></table><div>Parameters</div><div>Output: 1000</div><div>Test: 5</div><div>Wire cross section: 0.5</div><div>Comment 1:</div><div>Comment 2:</div></div>	Results	Value	Status	R			L			R/L			L/R		
Results	Value	Status														
R																
L																
R/L																
L/R																
<div>HV AC</div> <div><div>LAMPS HV mode</div><div>PAUSE</div><div>SINGLE TEST</div><div>OPERATION AFTER END OF TEST</div></div>	<div>Command properties</div> <div><div>Operation after end of test - pass</div><div>Auto</div><div>Operation after end of test - fail</div><div>Manual</div><div>Operation after end of test - no status</div><div>Manual</div></div> <div><div>OK</div><div>Cancel</div></div>															

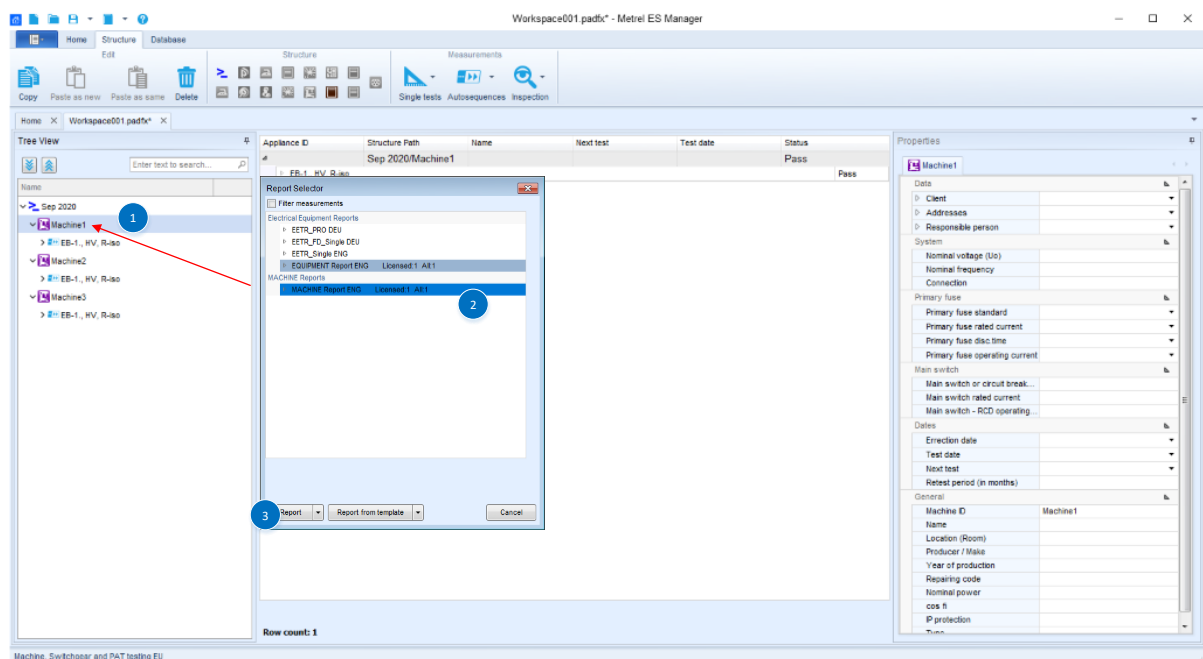
	
	
	



Structure in the memory organizer



For creation of professional test reports the measurements has to be moved under appropriate structure element: Appliance, Appliance FD, Welding equip., Welding equip. FD, Machine, Switchgear or EVSE. This can be done on the MESM SW.



5.6. How to enable test setup with CE Adapter A 1460

This section shows how to prepare a test sequence to be performed in combination with the MultiServicerXD instrument and the CE Adapter. A number of optional accessories will be used along with the instrument and adapter. The purpose is to show the entire solution of the test flow, from entering the ID number with barcode scanner, performing passive tests including multiple point testing. Continuing with high voltage testing, and active (Leaks&Power) testing at the end. A number of optional accessories will also be included in the test process:

- signal lights
- bar code reader
- printer
- tip commander/pedal

Note!

In certain tests, the measuring instrument checks "in the pre-test" whether the tested device connected to the instrument test terminals meets certain pre-set criteria.

If the connected device does not meet the criteria set in the measuring instrument, a warning message appears on the instrument screen.

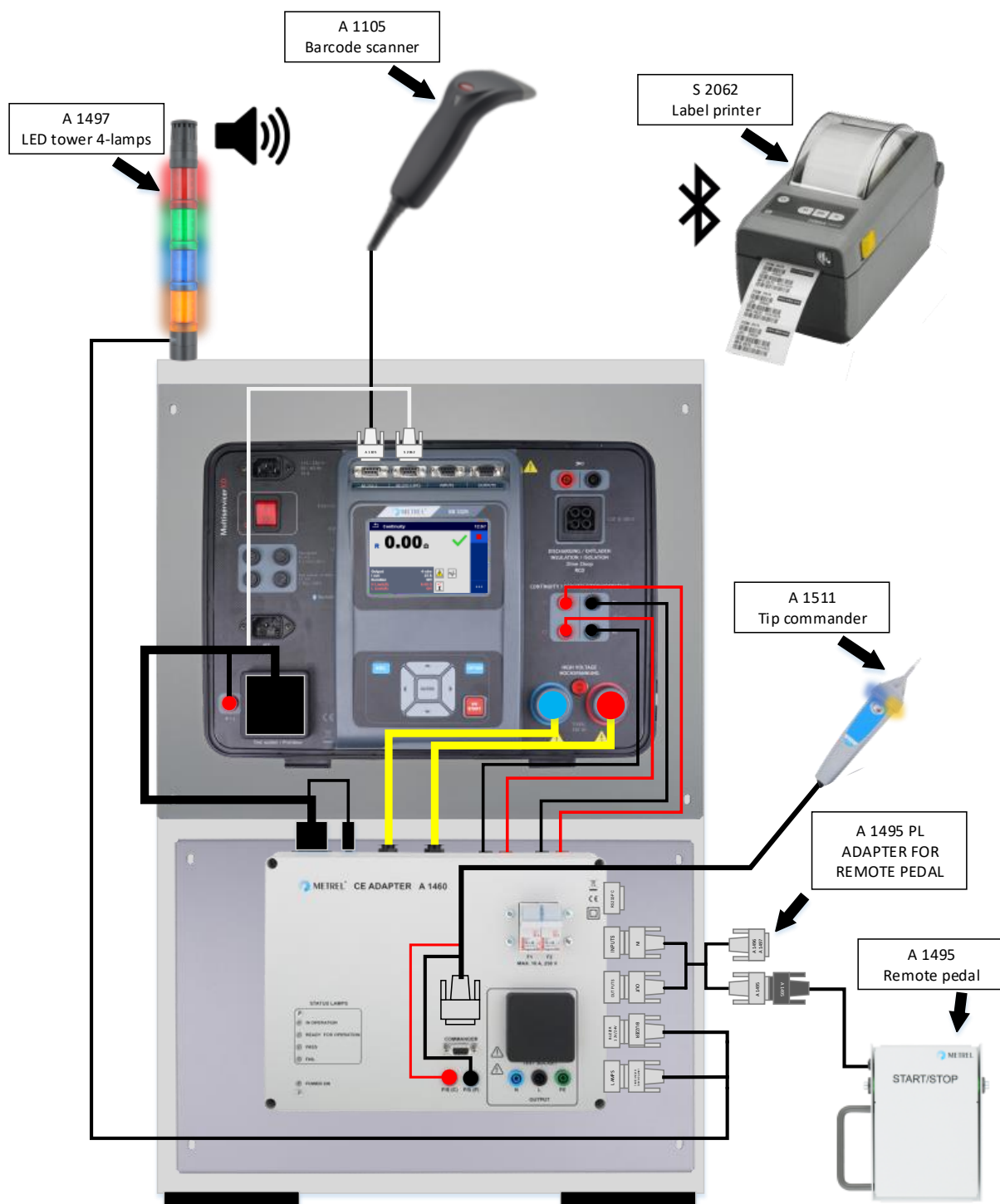
These warning messages can indicate the user different statuses:


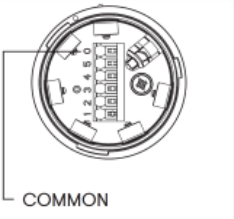
- whether the tested device (ON / OFF) switch must be turned on,
- whether the device connected to the test socket is faulty, etc...

Using Flow command "NO NOTIFICATION mode" these warning messages can be automatically skipped.

In the following steps it will be shown:



- How to connect and enable Barcode scanner, using flow command
 - o APPLIANCE INFO
- How to connect and enable remote cntrol with A 1511 or/and A 1495, using flow command
 - o >EXTERNAL OK KEY mode<
- How to connect and enable HV + PASS/FAIL lamps + Buzezr (A 1497), using flow commands
 - o LAMPS HV mode
 - o LAMPS passFail mode
 - o BUZZER mode
- Execution of 4-W Earth cntinuity test (EB) >sequence of 3-test steps<
- How to disable notifications, using flow command
 - o NO NOTIFICATION mode
- Execution of Insulation resistance test (Riso)
- Execution of High voltage test (HV)
- Execution of Leaks & Pwer test
- How to enable auto save, using command
 - o Auto save
- How to connect and enable barcode printer, using command
 - o Auto print



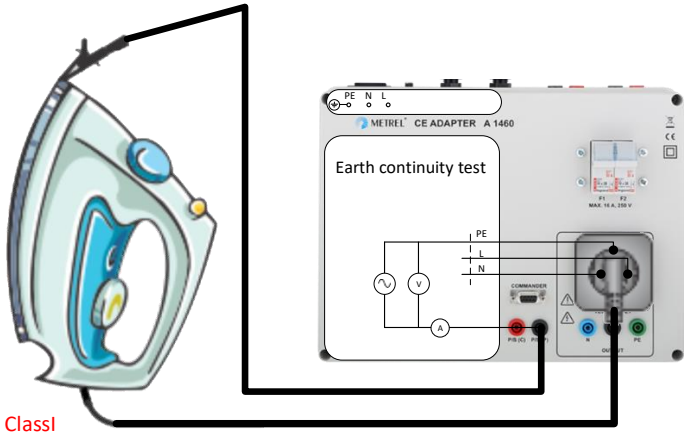


Rs232 cable

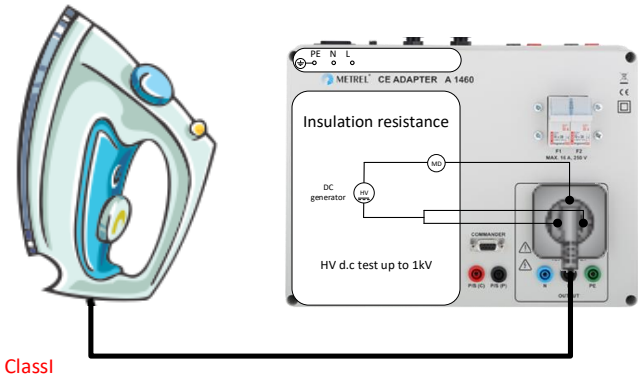
LED TOWER (PIN CONNECTOR)	RS232 CABLE
GND (0)	Gray / Grau
Buzzer (5)	Green / Grün
Red LED (4)	Pink / Rosa
Green LED (3)	Yellow / Gelb
Blue LED (2)	Brown / Braun
Orange LED (1)	White / Weiß



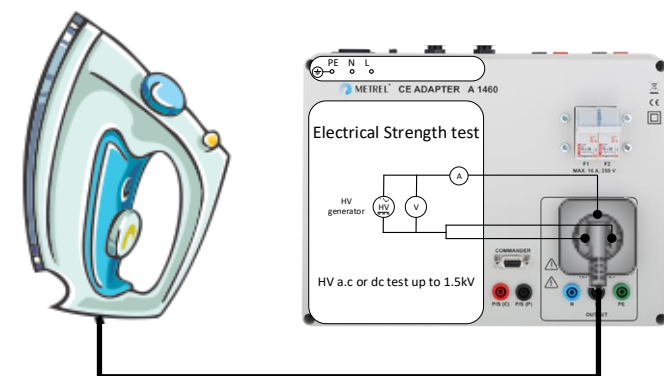
How testing is performed via CE ADAPTER



Earth continuity test (EB)

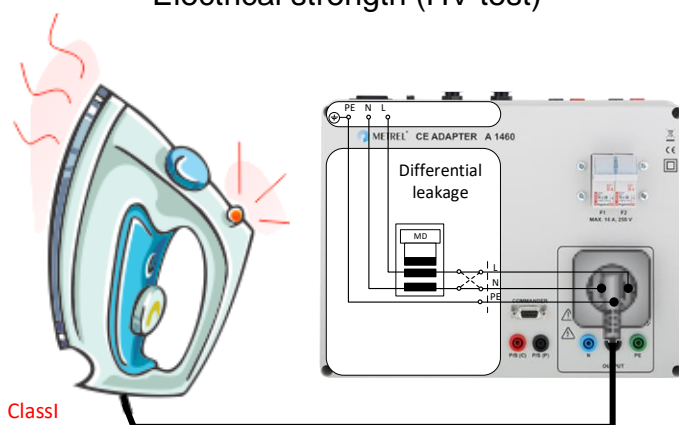


Insulation resistance test (Riso)



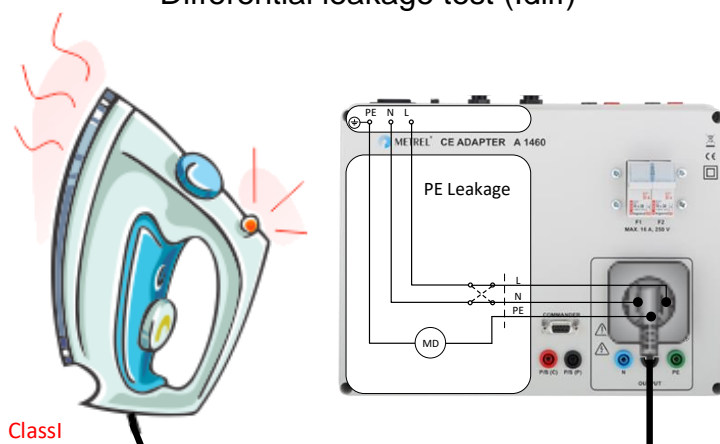
Class I

Electrical strength (HV test)



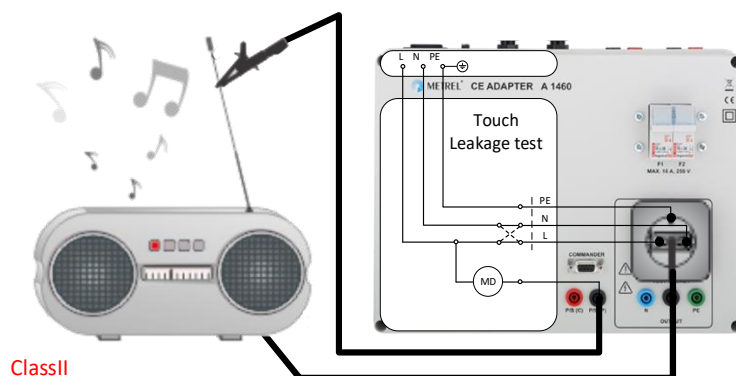
Class I

Differential leakage test (Idiff)



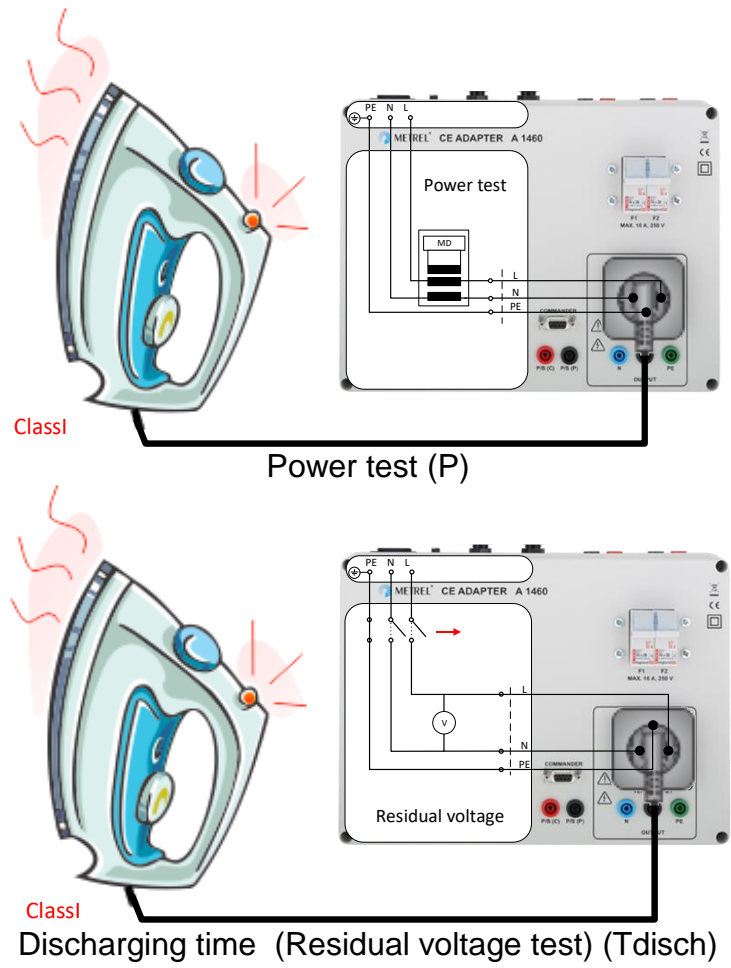
Class I

PE leakage test (IPE)



Class II

Touch leakage test (Itouch)



Header	
EXTERNAL OK KEY mode	
LAMPS PassFail mode	
PAUSE	
Continuity	⚙
SINGLE TEST	
OPERATION AFTER END OF TEST	
R iso	⚙
PAUSE	
NO NOTIFICATION mode	
SINGLE TEST	
OPERATION AFTER END OF TEST	
HV AC	⚙
BUZZER mode	
LAMPS HV mode	
PAUSE	
SINGLE TEST	
OPERATION AFTER END OF TEST	
Leak's & Power	⚙
SINGLE TEST	
OPERATION AFTER END OF TEST	
Result	
RESULT SCREEN	

<div><div>Header</div><div>APPLIANCE INFO</div><div>EXTERNAL OK KEY mode</div><div>LAMPS PassFail mode</div><div>PAUSE</div></div>	<div><div>Command properties</div><div><div>Repeat Setting</div><div>Repeat</div></div><div><div>Appliance type</div><div>Appliance_FD</div></div><div><div>Default Appliance ID</div><div></div></div><div><div>Appliance name</div><div>Washing Machine</div><div><input checked="" type="checkbox"/> Editable</div></div><div><div>Retest per. (M)</div><div>12</div><div><input type="checkbox"/> Editable</div></div><div><div>OK</div><div>Cancel</div></div></div>															
<div><div>Header</div><div>APPLIANCE INFO</div><div>EXTERNAL OK KEY mode</div><div>LAMPS PassFail mode</div><div>PAUSE</div></div>	<div><div>Command properties</div><div><div>State</div><div>On</div></div><div><div>OK</div><div>Cancel</div></div></div>															
<div><div>Header</div><div>APPLIANCE INFO</div><div>EXTERNAL OK KEY mode</div><div>LAMPS PassFail mode</div><div>PAUSE</div></div>	<div><div>Command properties</div><div><div>State</div><div>On</div></div><div><div>OK</div><div>Cancel</div></div></div>															
<div><div>Header</div><div>APPLIANCE INFO</div><div>EXTERNAL OK KEY mode</div><div>LAMPS PassFail mode</div><div>PAUSE</div></div>	<div><div>Command properties</div><div><div>Pause type</div><div>Show picture</div></div><div><div>Duration</div><div>Infinite</div></div><div><div>Image path</div><div>EB test.png</div><div>...</div></div><div><div>OK</div><div>Cancel</div></div></div>															
<div><div>Continuity</div><div>SINGLE TEST</div><div>OPERATION AFTER END OF TEST</div></div>	<div><div>Continuity</div><div><div>Cancel</div><div>OK</div></div><div><div>Overall Status: Empty</div><div><table><thead><tr><th>Results</th><th>Value</th><th>Status</th></tr></thead><tbody><tr><td>R</td><td></td><td></td></tr><tr><td>L</td><td></td><td></td></tr><tr><td>R</td><td>0.0</td><td></td></tr><tr><td>L</td><td>0.0</td><td></td></tr></tbody></table></div><div><div>Parameters</div><div><div>Output 4 wire</div><div>Test 0.2</div><div>Wire cross-section</div><div>Duration Off</div><div>Connect 1</div><div>Connect 2</div><div>Compensation Off</div></div></div><div><div>OK</div><div>Cancel</div></div></div></div>	Results	Value	Status	R			L			R	0.0		L	0.0	
Results	Value	Status														
R																
L																
R	0.0															
L	0.0															
<div><div>Continuity</div><div>SINGLE TEST</div><div>OPERATION AFTER END OF TEST</div></div>	<div><div>Step count</div><div>3</div><div><div>OK</div><div>Cancel</div></div></div>															
<div><div>Continuity</div><div>SINGLE TEST</div><div>OPERATION AFTER END OF TEST</div></div>	<div><div>Command properties</div><div><div>Operation after end of test - pass</div><div>Manual</div></div><div><div>Operation after end of test - fail</div><div>Manual</div></div><div><div>Operation after end of test - no status</div><div>Manual</div></div><div><div>OK</div><div>Cancel</div></div></div>															
<div><div>R iso</div><div>PAUSE</div><div>NO NOTIFICATION mode</div><div>SINGLE TEST</div><div>OPERATION AFTER END OF TEST</div></div>	<div><div>Command properties</div><div><div>Pause type</div><div>Show picture</div></div><div><div>Duration</div><div>Infinite</div></div><div><div>Image path</div><div>HV test.png</div><div>...</div></div><div><div>OK</div><div>Cancel</div></div></div>															

<div> <div>R iso</div> <div> <div>PAUSE</div> <div>NO NOTIFICATION mode</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> </div> </div>	<div> <div>Warning!</div> <div>Resistance L-N is too high(>30 kOhm). Check fuse / switch. Would you like to proceed?</div> <div> <div>YES</div> <div>NO</div> </div> </div> <div>Possible cause: Device under test is not switched on.</div> <div>Message will be skipped!</div>
<div> <div>R iso</div> <div> <div>PAUSE</div> <div>NO NOTIFICATION mode</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> </div> </div>	<div> <div>Command properties</div> <div>State On</div> <div>OK</div> <div>Cancel</div> </div> <div> <div> <div> <div>Overall Status: Empty</div> <div>Value</div> <div>Status</div> </div> <div> <div>Results</div> <div> <div>U</div> <div>V</div> <div>W</div> <div>Power</div> </div> <div> <div>U</div> <div>V</div> <div>W</div> <div>Power</div> </div> </div> <div> <div>Parameters</div> <div> <div>Type: Res</div> <div>Unit: Ohm</div> <div>Scale: 1</div> <div>Comment 1</div> <div>Comment 2</div> </div> </div> </div> <div>OK</div> <div>Cancel</div> </div>
<div> <div>R iso</div> <div> <div>PAUSE</div> <div>NO NOTIFICATION mode</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> </div> </div>	<div> <div>Command properties</div> <div>Operation after end of test - pass Auto</div> <div>Operation after end of test - fail Manual</div> <div>Operation after end of test - no status Manual</div> <div>OK</div> <div>Cancel</div> </div>
<div> <div>HV AC</div> <div> <div>BUZZER mode</div> <div>LAMPS HV mode</div> <div>PAUSE</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> </div> </div>	<div> <div>Command properties</div> <div>State On</div> <div>OK</div> <div>Cancel</div> </div>
<div> <div>HV AC</div> <div> <div>BUZZER mode</div> <div>LAMPS HV mode</div> <div>PAUSE</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> </div> </div>	<div> <div>Command properties</div> <div>State On</div> <div>OK</div> <div>Cancel</div> </div>
<div> <div>HV AC</div> <div> <div>BUZZER mode</div> <div>LAMPS HV mode</div> <div>PAUSE</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> </div> </div>	<div> <div>Command properties</div> <div>Pause type Show picture</div> <div>Duration Infinite</div> <div>Image path HV test.png</div> <div>OK</div> <div>Cancel</div> </div>
<div> <div>HV AC</div> <div> <div>BUZZER mode</div> <div>LAMPS HV mode</div> <div>PAUSE</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> </div> </div>	<div> <div> <div> <div>Overall Status: Empty</div> <div>Value</div> <div>Status</div> </div> <div> <div>Results</div> <div> <div>U</div> <div>V</div> <div>W</div> <div>Power</div> </div> <div> <div>U</div> <div>V</div> <div>W</div> <div>Power</div> </div> </div> <div> <div>Parameters</div> <div> <div>Unit: 1000</div> <div>Unit: V</div> <div>Scale: 1</div> <div>Comment 1</div> <div>Comment 2</div> </div> </div> </div> <div>OK</div> <div>Cancel</div> </div>

Main Menu

- HV AC**
 - BUZZER mode
 - LAMPS HV mode
 - PAUSE
 - SINGLE TEST
 - OPERATION AFTER END OF TEST
- Leak's & Power**
 - SINGLE TEST
 - OPERATION AFTER END OF TEST
- Result**
 - RESULT SCREEN

Sub Menu Options

Command properties

Operation after end of test - pass: Auto

Operation after end of test - fail: Manual

Operation after end of test - no status: Manual

OK Cancel

Leak's & Power

Overall Status: Empty

Results	Value	Status
P		
S		
ID		
IP		
TRIG		
TRIG		
REF		
COSE		
Configuration		
IP		
1		

Parameters

Duration: Off

Change: YES

Reset: N/A

Comment 1:

Comment 2:

OK Cancel

Command properties

Operation after end of test - pass: Auto

Operation after end of test - fail: Manual

Operation after end of test - no status: Manual

OK Cancel

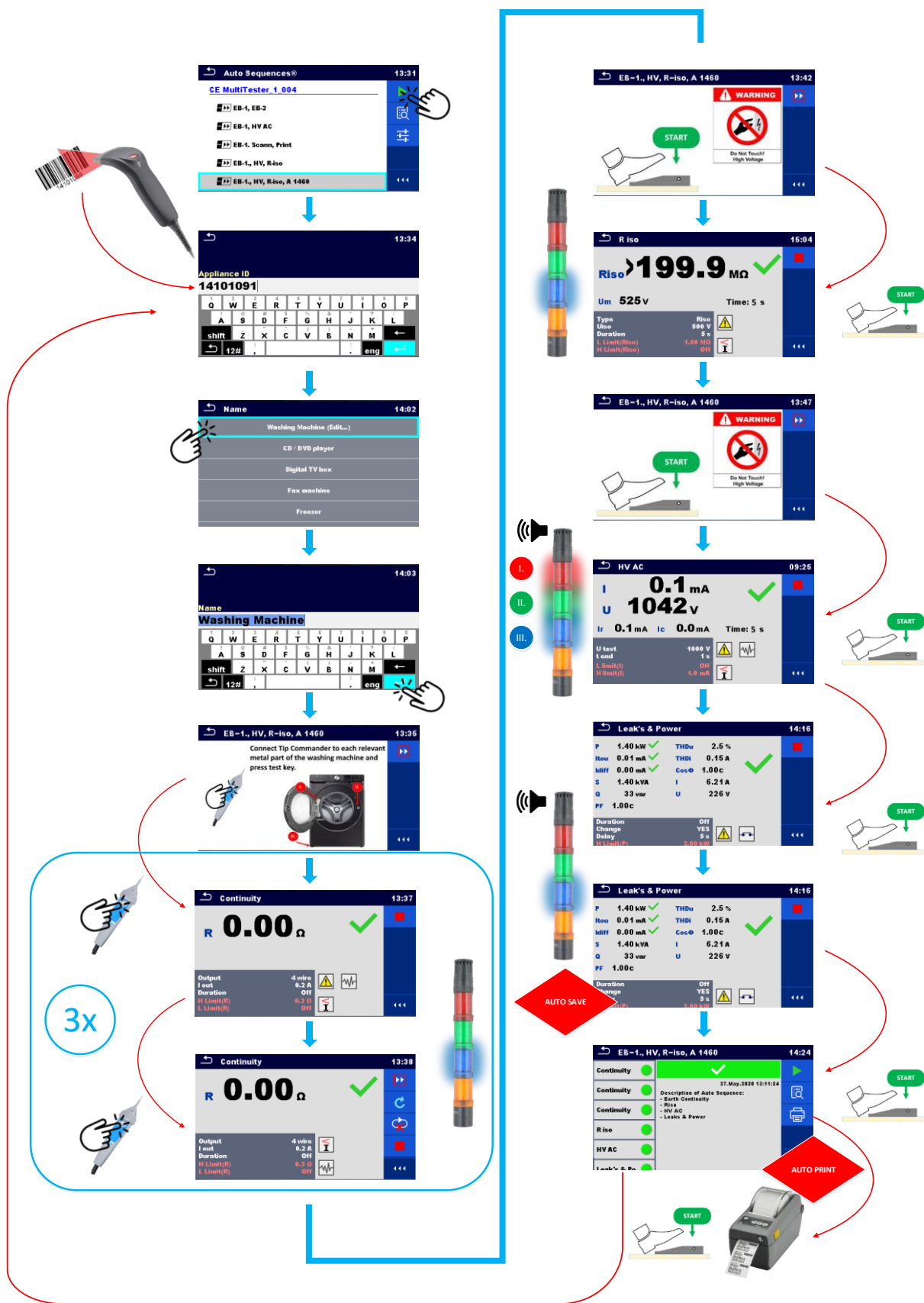
Command properties

Print and save

☒ Auto save

☒ Auto print

OK Cancel



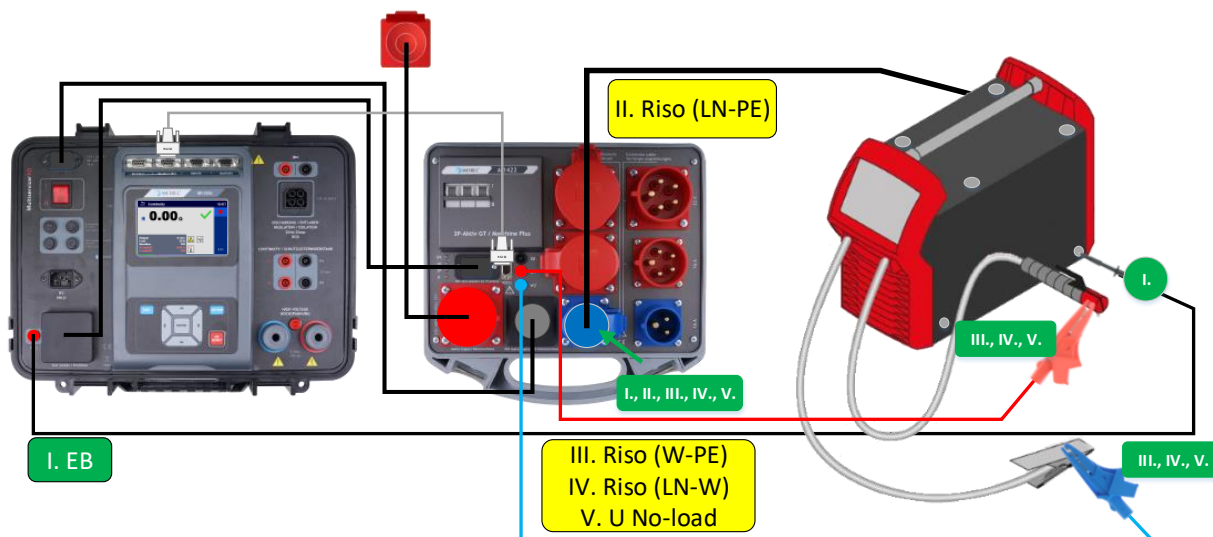
5.7. How to enable A 1422 Active 3-phase adapter for testing of, Arc / Welding equipment

MultiServicerXD in combination with A 1422 enables testing of single and three phase welding equipment. The following example describes the testing of a 1-phase, Class I. (d.c. output) welding device, the following tests will be performed:

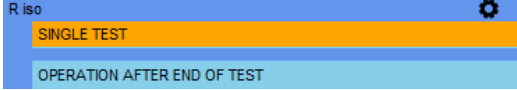
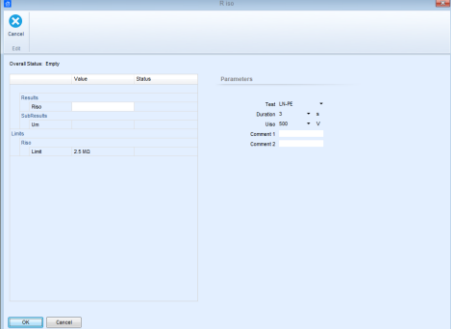
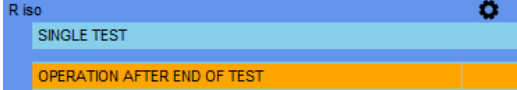
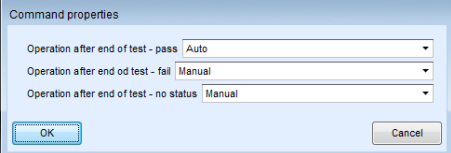
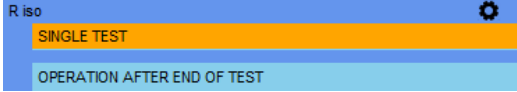
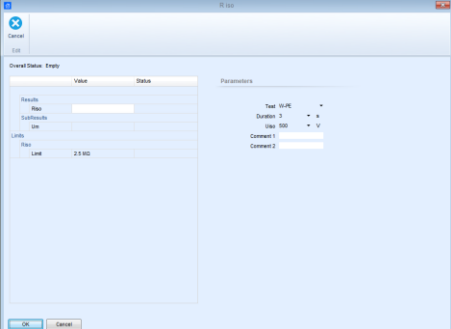
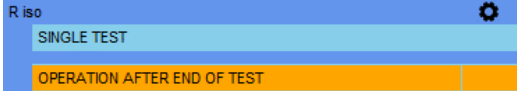
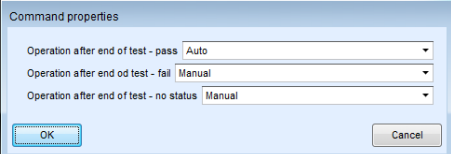
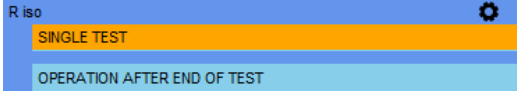
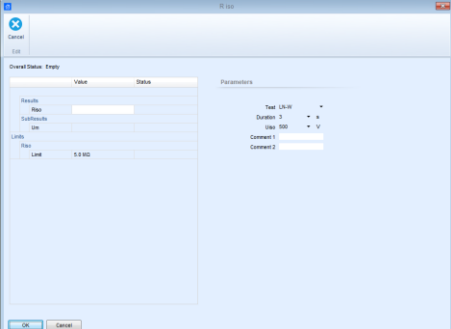
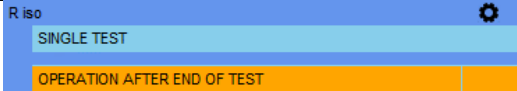
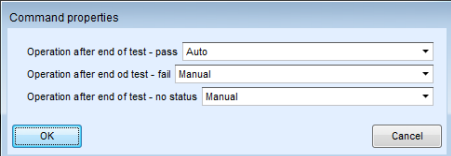
- I. Earth continuity
- II. Insulation resistance (Supply circuit to protective circuit), "LN-PE"
- III. Insulation resistance (welding circuit to protective circuit), "W-PE"
- IV. Insulation resistance (supply circuit to welding circuit), "LN-W"
- V. No-load voltage

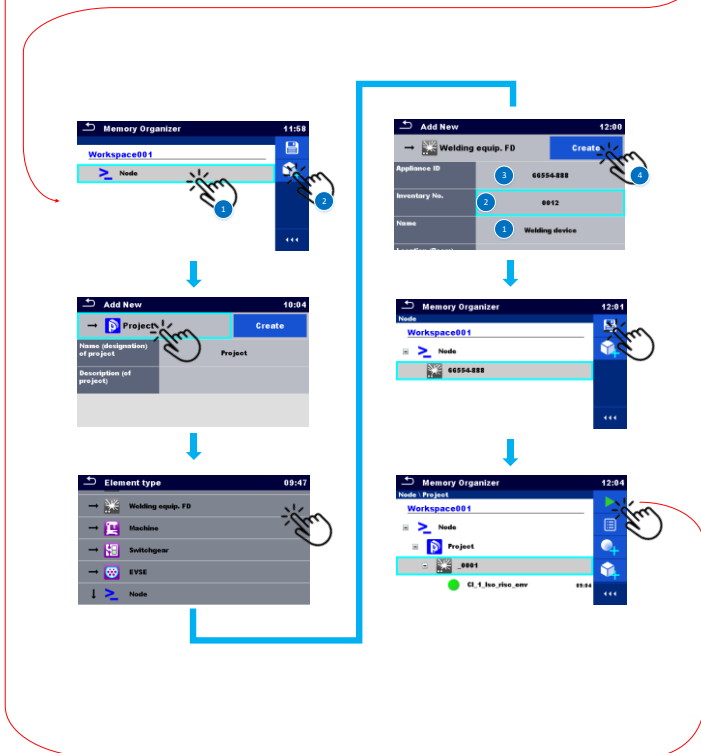
In the following steps it will be shown:

- How to establish connection between MI 3325 and A 1422 to enable Arc/Welding tests
- How to enable and execute Visual inspections
- Execution of Insulation resistance test (Riso "LN-PE")
- Execution of Insulation resistance test (Riso "W-PE")
- Execution of Insulation resistance test (Riso "LN-W")
- Use of flow command >PAUSE<
- Execution of No-load voltage (U No-load)
- How to manually save results into Memory Organizer



	<div><div>Header</div><div>Visual IEC/EN 60974-4</div><div>SINGLE TEST</div><div>OPERATION AFTER END OF TEST</div><div>Continuity</div><div>SINGLE TEST</div><div>OPERATION AFTER END OF TEST</div><div>R iso</div><div>SINGLE TEST</div><div>OPERATION AFTER END OF TEST</div><div>R iso</div><div>SINGLE TEST</div><div>OPERATION AFTER END OF TEST</div><div>R iso</div><div>SINGLE TEST</div><div>OPERATION AFTER END OF TEST</div><div>U No Load</div><div>PAUSE</div><div>SINGLE TEST</div><div>OPERATION AFTER END OF TEST</div><div>Result</div><div>RESULT SCREEN</div></div>	
<div><div>Header</div><div>Visual IEC/EN 60974-4</div><div>SINGLE TEST</div><div>OPERATION AFTER END OF TEST</div></div>	<div>EMPTY</div> <div><div><div><div>OK</div><div>Cancel</div></div></div><div><div><div>Overall status</div><div>Nothing</div></div><div><div><div>Name</div><div>Testcodeholder holder, testing current return clamp</div><div>no missing or defective insulation</div><div>no defective conductors</div><div>no defective, damaged switches</div><div>no other damage</div><div>Items ready</div><div>no defective, damaged cable</div><div>effective cable exchange</div><div>no deformed, faulty plug</div><div>no broken or thermally damaged plug pins</div><div>cables and plugs are suitable for the intended use and performance</div><div>Wiring correct</div><div>no defective, damaged cable</div><div>no deformed, faulty or thermally damaged coupler/connectors</div><div>effective cable exchange</div><div>cables and couplers are suitable for the intended use and performance</div><div>Enclosure</div><div>no missing or damaged parts</div><div>no unperformed modifications</div><div>no blocked cooling openings or missing air flow</div><div>no signs of overload and improper use</div><div>no missing or defective protective devices, for example, gas cylinder holder</div><div>no missing or defective controls, stop means, holder, etc.</div><div>no defective wire not securing means</div><div>no conductive objects placed in the enclosure</div><div>Controls and indicators</div><div>no defective switches, meters and lamps</div><div>no defective pressure regulator or flowmeter</div><div>control boxes accessible from outside the enclosure</div></div><div><div><div>Overall status</div><div>Nothing</div></div><div><div><div>Name</div><div>Testcodeholder holder, testing current return clamp</div><div>no missing or defective insulation</div><div>no defective conductors</div><div>no defective, damaged switches</div><div>no other damage</div><div>Items ready</div><div>no defective, damaged cable</div><div>effective cable exchange</div><div>no deformed, faulty plug</div><div>no broken or thermally damaged plug pins</div><div>cables and plugs are suitable for the intended use and performance</div><div>Wiring correct</div><div>no defective, damaged cable</div><div>no deformed, faulty or thermally damaged coupler/connectors</div><div>effective cable exchange</div><div>cables and couplers are suitable for the intended use and performance</div><div>Enclosure</div><div>no missing or damaged parts</div><div>no unperformed modifications</div><div>no blocked cooling openings or missing air flow</div><div>no signs of overload and improper use</div><div>no missing or defective protective devices, for example, gas cylinder holder</div><div>no missing or defective controls, stop means, holder, etc.</div><div>no defective wire not securing means</div><div>no conductive objects placed in the enclosure</div><div>Controls and indicators</div><div>no defective switches, meters and lamps</div><div>no defective pressure regulator or flowmeter</div><div>control boxes accessible from outside the enclosure</div></div></div></div></div></div></div>	
<div><div>Visual IEC/EN 60974-4</div><div>SINGLE TEST</div><div>OPERATION AFTER END OF TEST</div></div>	<div><div>Command properties</div><div>Operation after end of test - pass Auto</div><div>Operation after end of test - fail Manual</div><div>Operation after end of test - no status Manual</div><div><div>OK</div><div>Cancel</div></div></div>	
<div><div>Continuity</div><div>SINGLE TEST</div><div>OPERATION AFTER END OF TEST</div></div>	<div><div><div><div>OK</div><div>Cancel</div></div></div><div><div><div>Overall status</div><div>Empty</div></div><div><div><div>Results</div><div>0</div></div><div><div><div>Limit</div><div>0.2</div></div><div><div><div>0.2</div><div>0.2</div></div></div></div><div><div><div>Parameters</div><div>Output RS-PE</div><div>Test 0.2</div><div>0.2</div><div>Wire cross section</div><div>Strands 3</div><div>Conductor 1</div><div>Conductor 2</div></div></div></div></div></div>	
<div><div>Continuity</div><div>SINGLE TEST</div><div>OPERATION AFTER END OF TEST</div></div>	<div><div>Command properties</div><div>Operation after end of test - pass Auto</div><div>Operation after end of test - fail Manual</div><div>Operation after end of test - no status Manual</div><div><div>OK</div><div>Cancel</div></div></div>	

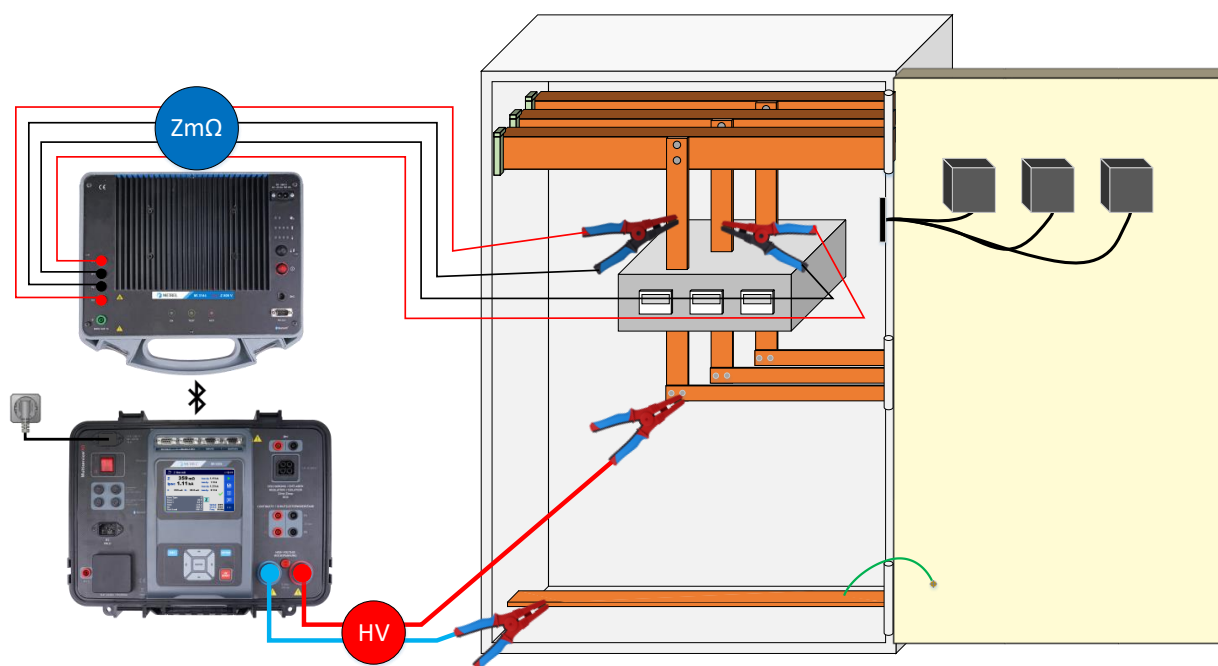


5.8. How to measure low impedance ($m\Omega$)

Switchboards are typical devices where many safety measurements are performed, including high voltage (HV) measurement and impedance (Z) measurement in the $m\Omega$ range. High precision line and fault loop impedance measurements are performed using high current impulses to assure adequate voltage drop during the test. The following example will show how to execute high voltage measurement using MI 3325 and an impedance measurement in $m\Omega$ range using MI 3325 + MI 3144. Communication between test instruments will be established via Bluetooth.

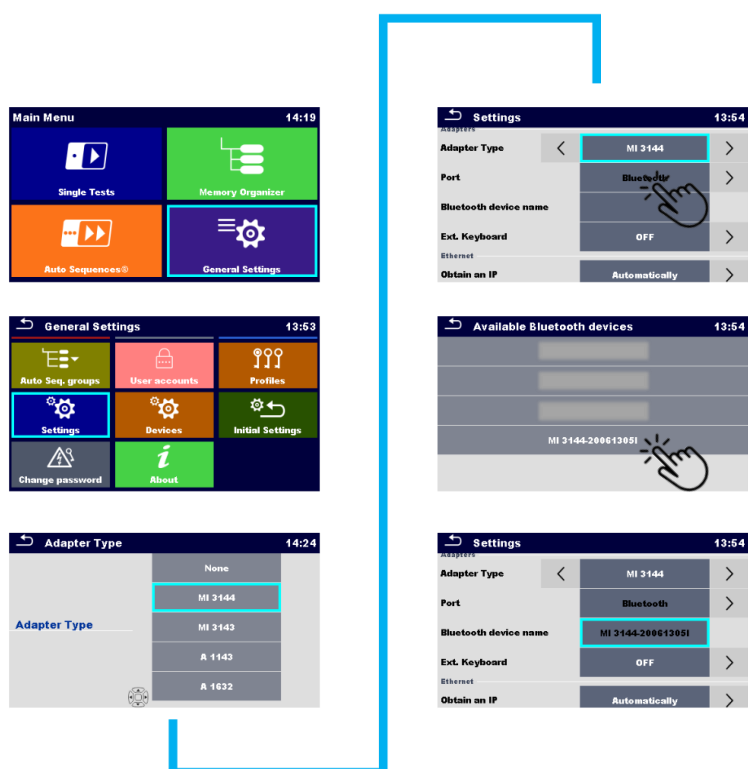
In the following steps it will be shown:

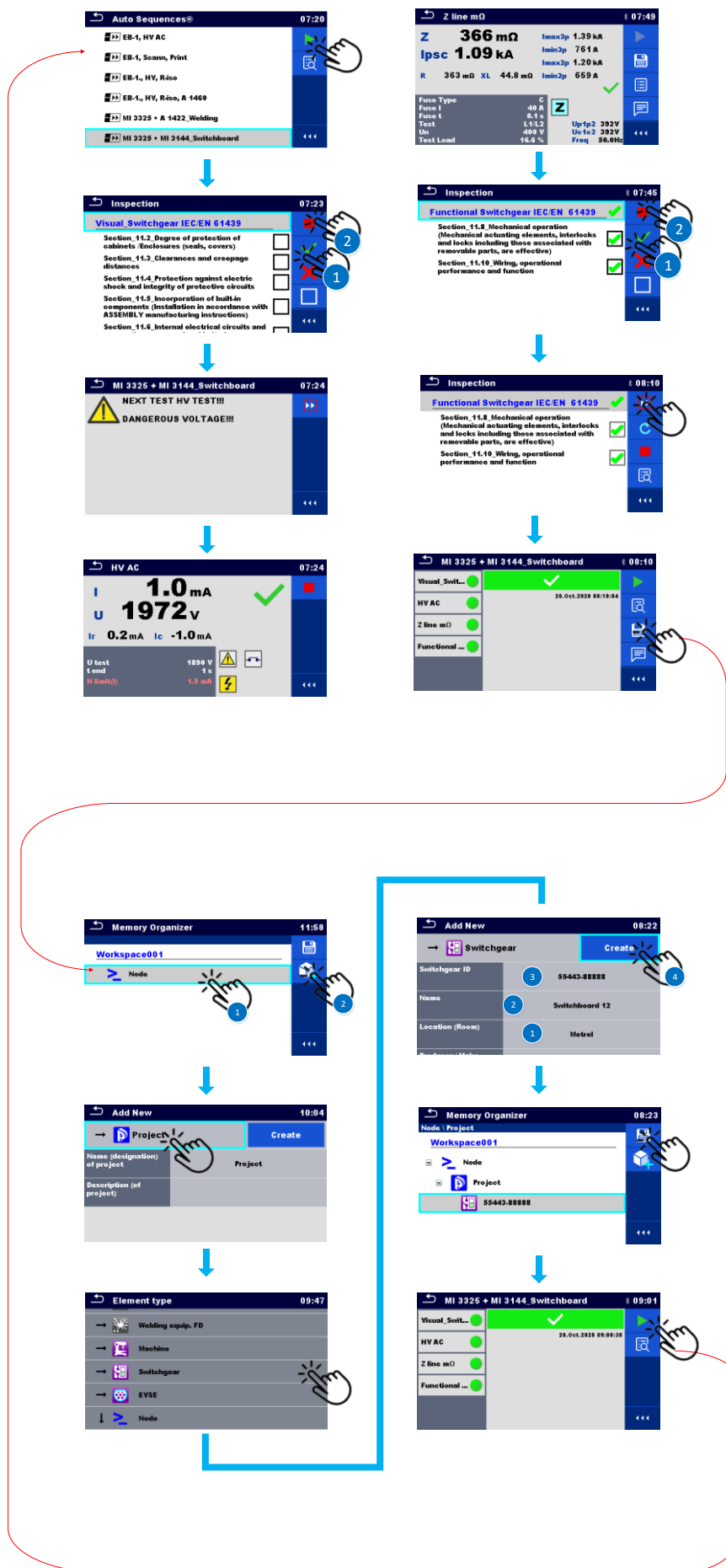
- How to establish bluetooth communication between MI 3325 and MI 3144
- How to enable and execute Visual inspections
- Use of flow command >PAUSE<
- Execution of High voltage test (HV)
- Execution of Line Impedance test in $m\Omega$ range ($Z\ m\Omega$)
- How to manually save results into Memory Organizer



	<div>Header</div> <div>Visual_Switchgear IEC/EN 61439</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> <div>HV AC</div> <div>PAUSE</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> <div>Z line mΩ</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> <div>Functional Switchgear IEC/EN 61439</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> <div>Result</div> <div>RESULT SCREEN</div>																																
<div>Header</div> <div>Visual_Switchgear IEC/EN 61439</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div>	<div>EMPTY</div> <div><div>4 Edit Inspection</div><div>Overall status: Empty</div><div>Save with: </div><table><thead><tr><th>Name</th><th>Status</th></tr></thead><tbody><tr><td>Section_11.2_Degree of protection of cabinets (enclosure, access)</td><td>Empty</td></tr><tr><td>Section_11.3_Characteristics and coverage data tables</td><td>Empty</td></tr><tr><td>Section_11.4_Protection against electric shock and integrity of protective circuits</td><td>Empty</td></tr><tr><td>Section_11.5_Incorporation of built-in components (production in accordance with ACCESSORY manufacturing instructions)</td><td>Empty</td></tr><tr><td>Section_11.6_Internal electrical circuits and connections (checked and labeled connections, correctly labeled)</td><td>Empty</td></tr><tr><td>Section_11.7_Terminals for external conductors (checked, type, identification of terminals, in accordance with ACCESSORY manufacturing instructions)</td><td>Empty</td></tr></tbody></table><div>OK Cancel</div></div>	Name	Status	Section_11.2_Degree of protection of cabinets (enclosure, access)	Empty	Section_11.3_Characteristics and coverage data tables	Empty	Section_11.4_Protection against electric shock and integrity of protective circuits	Empty	Section_11.5_Incorporation of built-in components (production in accordance with ACCESSORY manufacturing instructions)	Empty	Section_11.6_Internal electrical circuits and connections (checked and labeled connections, correctly labeled)	Empty	Section_11.7_Terminals for external conductors (checked, type, identification of terminals, in accordance with ACCESSORY manufacturing instructions)	Empty																		
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<div>Visual_Switchgear IEC/EN 61439</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div>	<div>Command properties</div> <div>Operation after end of test - pass: Auto</div> <div>Operation after end of test - fail: Manual</div> <div>Operation after end of test - no status: Manual</div> <div>OK Cancel</div>																																
<div>HV AC</div> <div>PAUSE</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div>	<div>Command properties</div> <div>Pause type: Show Text and/or warning</div> <div>Duration: Infinite</div> <div>NEXT TEST HV TEST!!!</div> <div>DANGEROUS VOLTAGE!!!</div> <div>Text</div> <div>Show warning icon: <input checked="" type="checkbox"/></div> <div>OK Cancel</div>																																
<div>HV AC</div> <div>PAUSE</div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div>	<div><div>5 HV AC</div><div>Cancel</div><div>OK</div><div>Overall Status: Empty</div><table><thead><tr><th>Results</th><th>Value</th><th>Status</th><th>Parameters</th></tr></thead><tbody><tr><td>U</td><td></td><td></td><td>U test: 1000 V</td></tr><tr><td>I</td><td></td><td></td><td>I test: 1 A</td></tr><tr><td>Subresults</td><td></td><td></td><td>Comment 1:</td></tr><tr><td>R</td><td></td><td></td><td>Comment 2:</td></tr><tr><td>P</td><td></td><td></td><td></td></tr><tr><td>L</td><td></td><td></td><td></td></tr><tr><td>H</td><td></td><td></td><td></td></tr></tbody></table><div>OK Cancel</div></div>	Results	Value	Status	Parameters	U			U test: 1000 V	I			I test: 1 A	Subresults			Comment 1:	R			Comment 2:	P				L				H			
Results	Value	Status	Parameters																														
U			U test: 1000 V																														
I			I test: 1 A																														
Subresults			Comment 1:																														
R			Comment 2:																														
P																																	
L																																	
H																																	

Before performing the measurement, it is necessary to establish communication (wireless or wired) between MI 3325 MultiServicerXD and MI 3144 Euro Z 800V. This is done according to the following procedure.





5.9. How to do a diagnostic test on a (EVSE) charging station

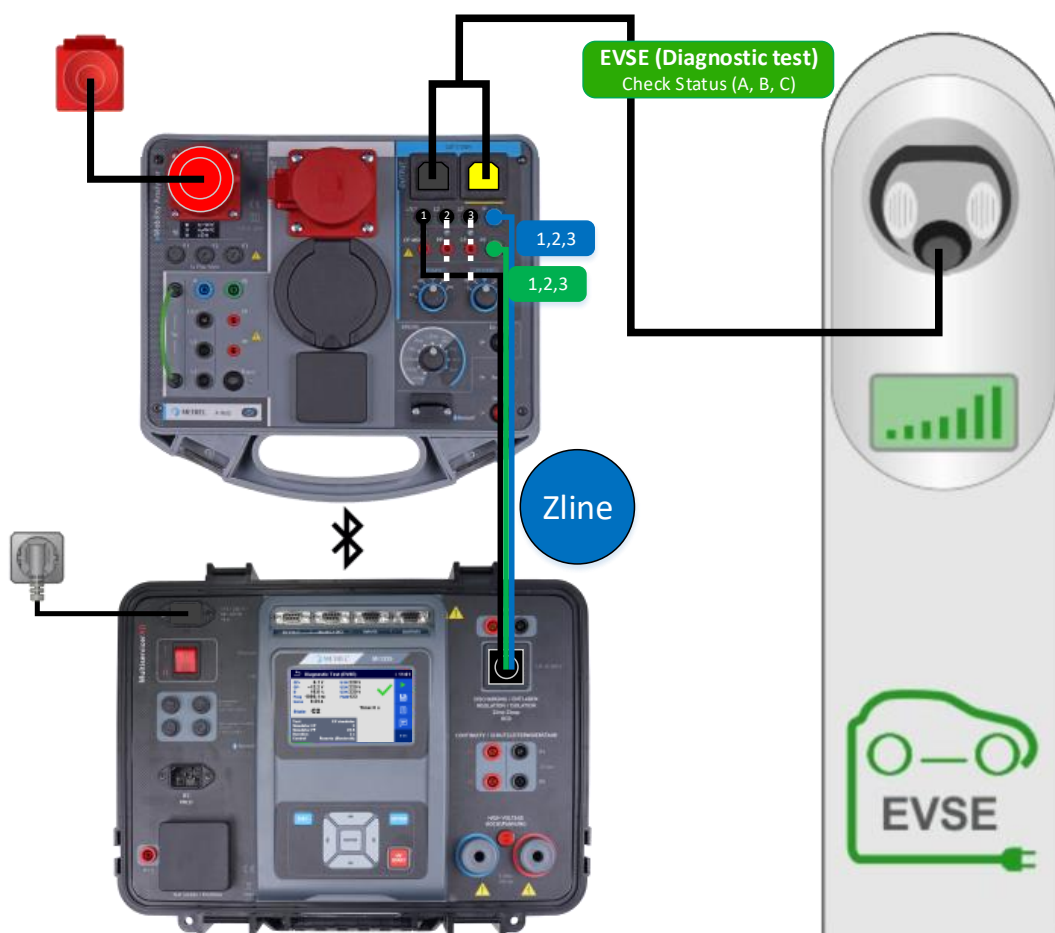
One other application covered by MultiServicerXD is the verification of (EVSE) charging stations. To perform the tests on the (EVSE) station, it is necessary to use the optional adapter (A 1632, eMobility Analyzer), which allows us to establish the appropriate states of the (EVSE) station, to enable execution of safety and diagnostic tests on the charging station.

In the following example, two measurements will be shown:

- (EVSE) station diagnostic test,
- line impedance measurement.

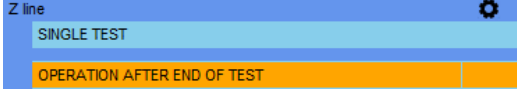
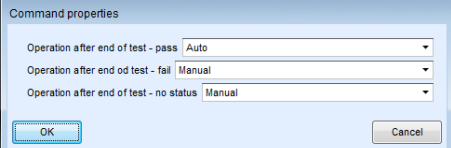
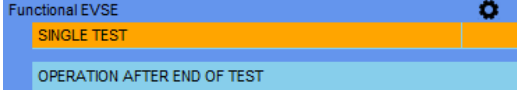
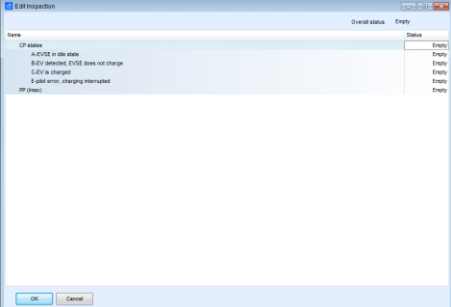
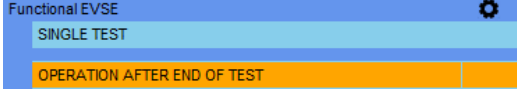
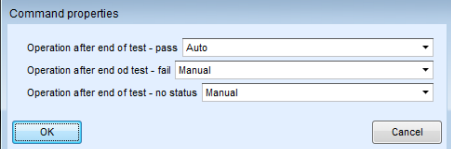

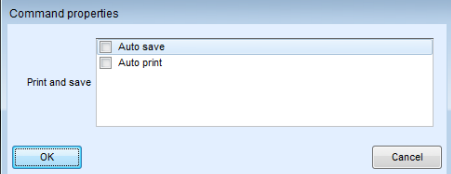
In the following steps it will be shown:

- How to establish bluetooth communication between MI 3325 and A 1632
- How to connect instrument and adapter for execution of impedance test
- Execution of Diagnostic test (Simulation of state A)
- Execution of Diagnostic test (Simulation of state B)
- Execution of Diagnostic test (Simulation of state C)
- Execution of Impedance test (Zline "L1-N")
- Execution of Impedance test (Zline "L2-N")
- Execution of Impedance test (Zline "L3-N")
- Execution of Functional inspection (Functional EVSE)
- How to manually save results into Memory Organizer

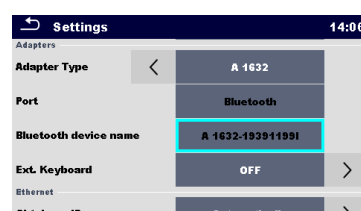
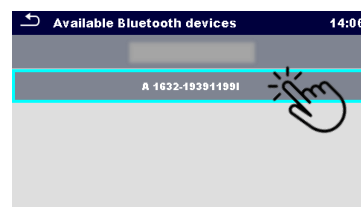
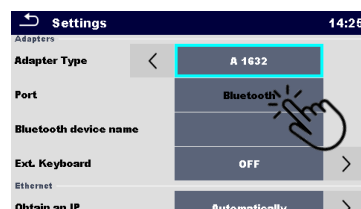
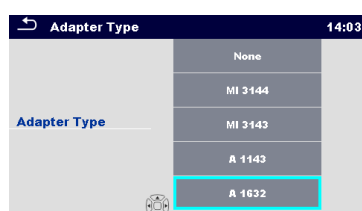
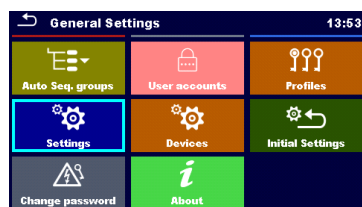
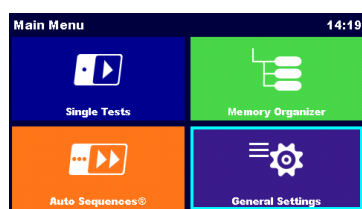


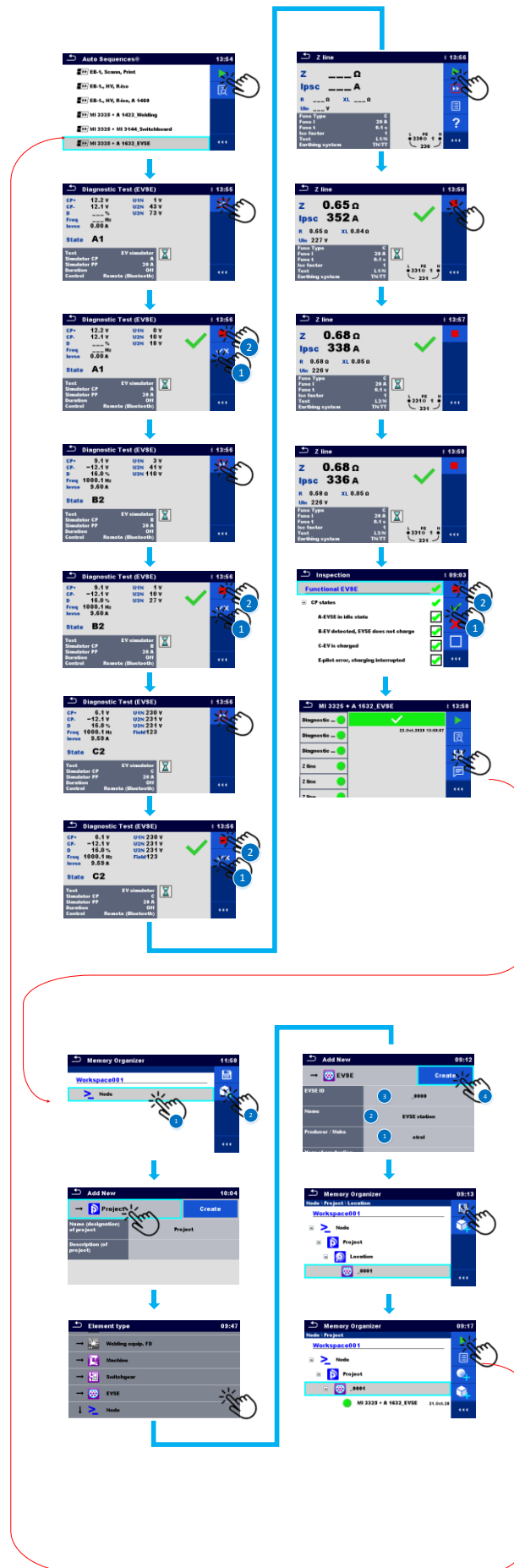
<div>Header</div> <div>Diagnostic Test (EVSE) </div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> <div>Diagnostic Test (EVSE) </div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> <div>Diagnostic Test (EVSE) </div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> <div>Z line </div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> <div>Z line </div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> <div>Z line </div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> <div>Functional EVSE </div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div> <div>Result</div> <div>RESULT SCREEN</div>	
<div>Header</div> <div>Diagnostic Test (EVSE) </div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div>	<div>EMPTY</div> <div></div>
<div>Diagnostic Test (EVSE) </div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div>	<div>Command properties</div> <div>Operation after end of test - pass Auto</div> <div>Operation after end of test - fail Manual</div> <div>Operation after end of test - no status Manual</div> <div>OK Cancel</div>
<div>Diagnostic Test (EVSE) </div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div>	<div></div>
<div>Diagnostic Test (EVSE) </div> <div>SINGLE TEST</div> <div>OPERATION AFTER END OF TEST</div>	<div>Command properties</div> <div>Operation after end of test - pass Auto</div> <div>Operation after end of test - fail Manual</div> <div>Operation after end of test - no status Manual</div> <div>OK Cancel</div>

<p>Diagnostic Test (EVSE)</p> <p>SINGLE TEST</p> <p>OPERATION AFTER END OF TEST</p>	
<p>Diagnostic Test (EVSE)</p> <p>SINGLE TEST</p> <p>OPERATION AFTER END OF TEST</p>	
<p>Z line</p> <p>SINGLE TEST</p> <p>OPERATION AFTER END OF TEST</p>	
<p>Z line</p> <p>SINGLE TEST</p> <p>OPERATION AFTER END OF TEST</p>	
<p>Z line</p> <p>SINGLE TEST</p> <p>OPERATION AFTER END OF TEST</p>	
<p>Z line</p> <p>SINGLE TEST</p> <p>OPERATION AFTER END OF TEST</p>	
<p>Z line</p> <p>SINGLE TEST</p> <p>OPERATION AFTER END OF TEST</p>	

Before performing the measurement, it is necessary to establish wireless communication between MI 3325 MultiServicerXD and A 1632 eMobility Analyser. This is done according to the following procedure.





6. Demo test sequence

Demo test sequences are available from the following link.

https://www.metrel.si/assets/Metrel/PS_SW_dokumentacija/Autosequence/MetrelAutoSeq_MI_3325.zip

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